

**KENWOOD**  
HI/FI STEREO COMPONENTS

# SERVICE MANUAL

**KX-1060  
(KX-1006)**



**STEREO CASSETTE DECK**

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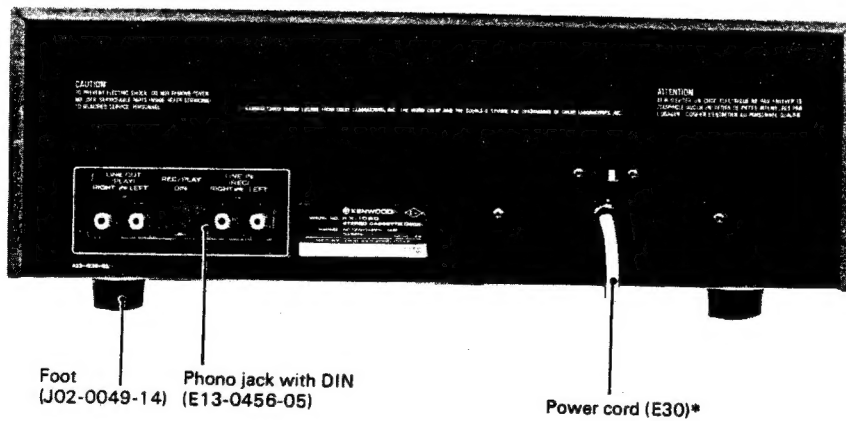
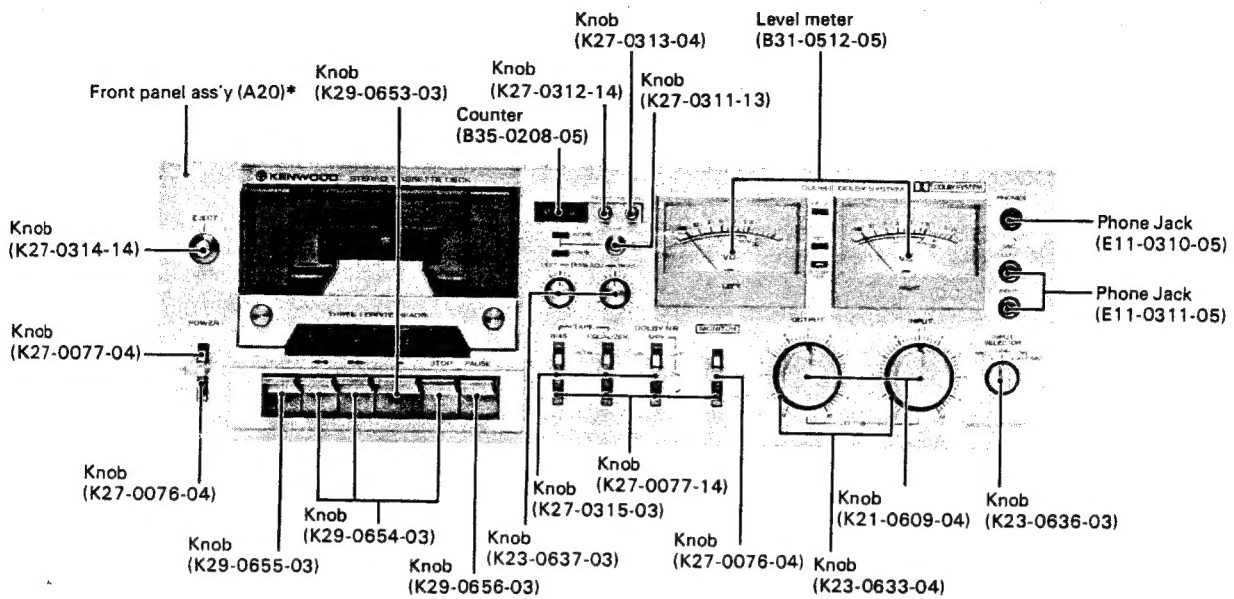
### Note:

Component and circuitry are subject to modification to insure best operation under differing local conditions. This manual is based on, the U.S. (K) standard, and provides information on regional circuit modification through use of alternate schematic diagrams, and information on regional component variations through use of parts list.

Region	Code
U.S.A.....	K
Canada.....	P
PX.....	U
Australia.....	X
Europe.....	W
England.....	T
South Africa.....	S
Other Areas.....	M
Audio Club (KX-1006).....	H

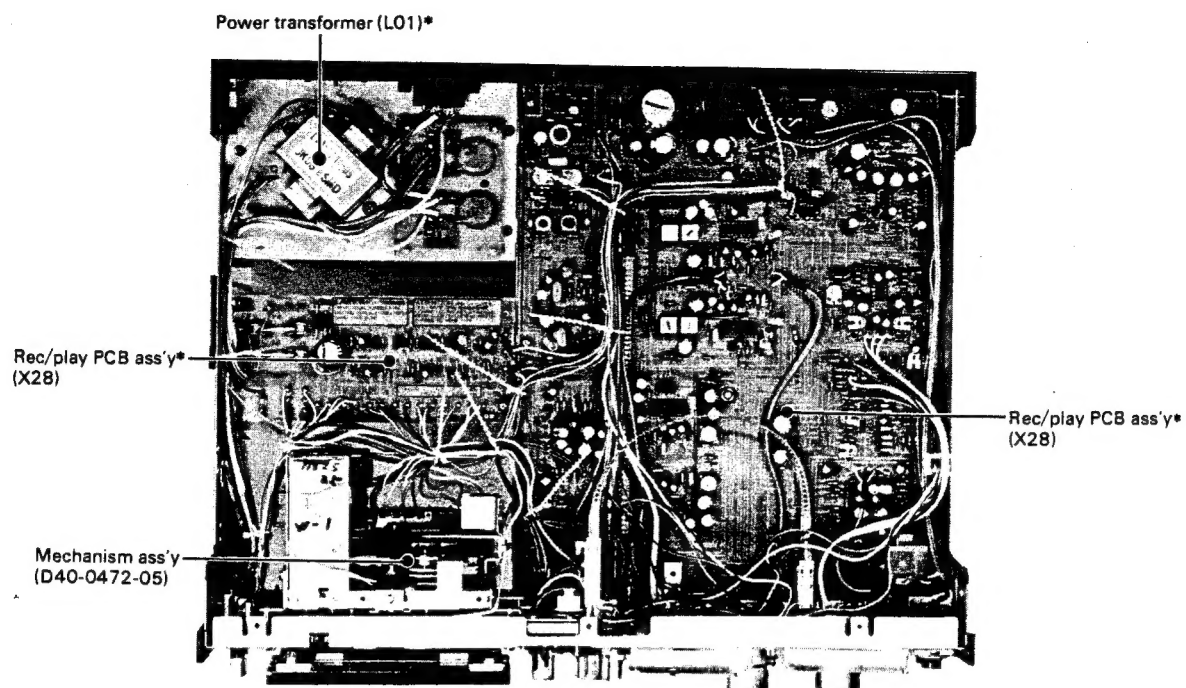
Dolby is a Trade Mark of Dolby Laboratories Inc.

## EXTERNAL VIEW



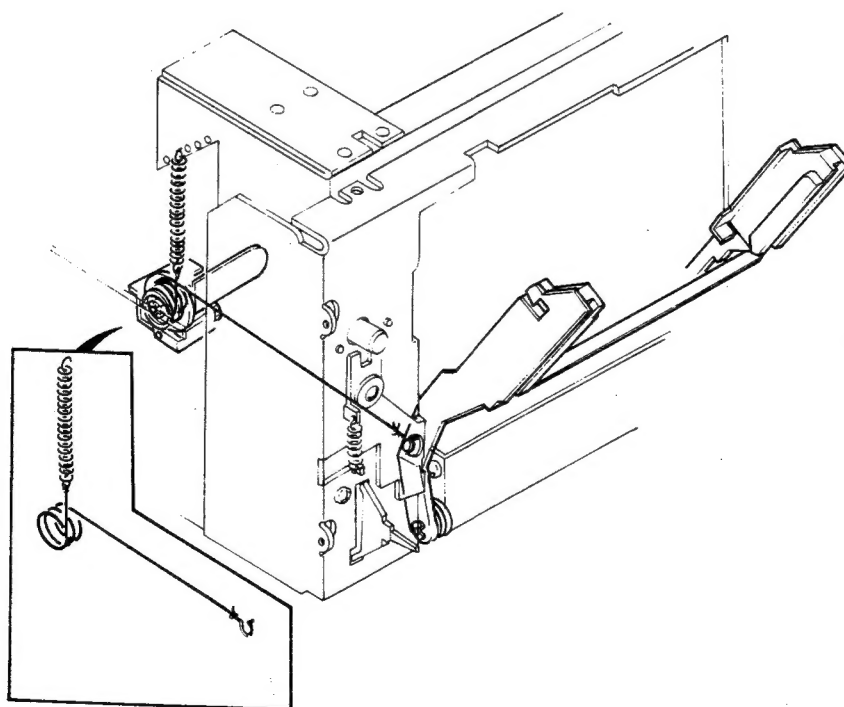
\* Refer to Parts List.

## INTERNAL VIEW/CORD STRINGING FOR EJECT MECHANISM

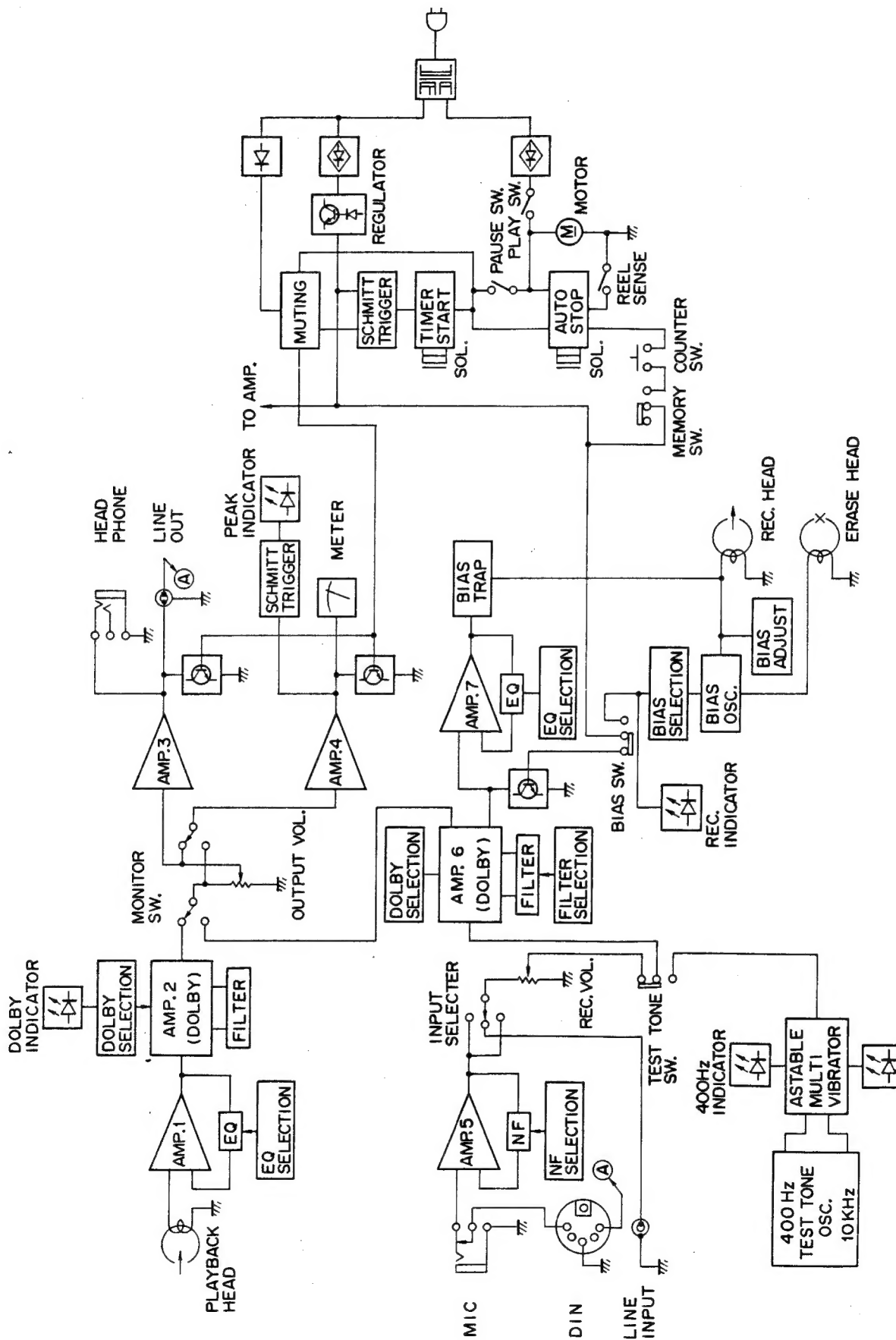


\* Refer to Parts List.

## CORD STRINGING FOR EJECT MECHANISM

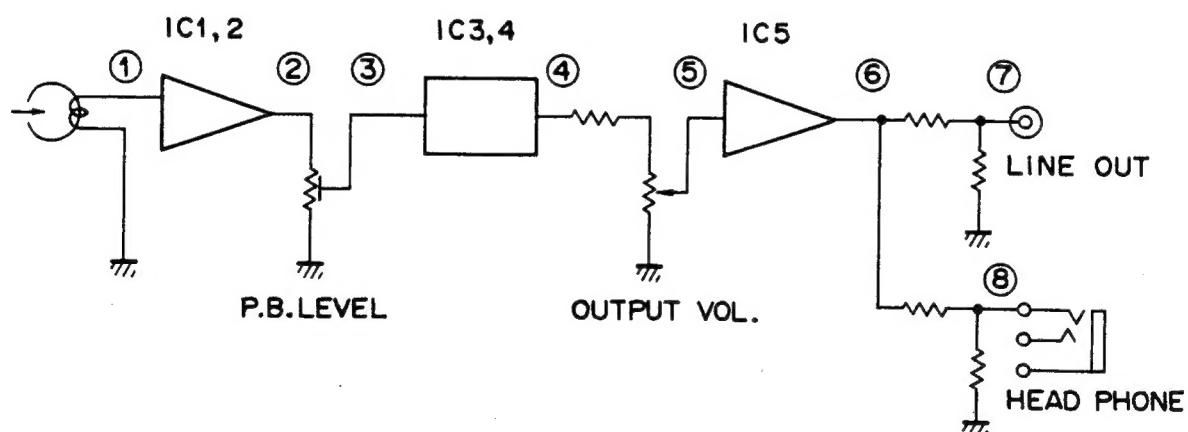
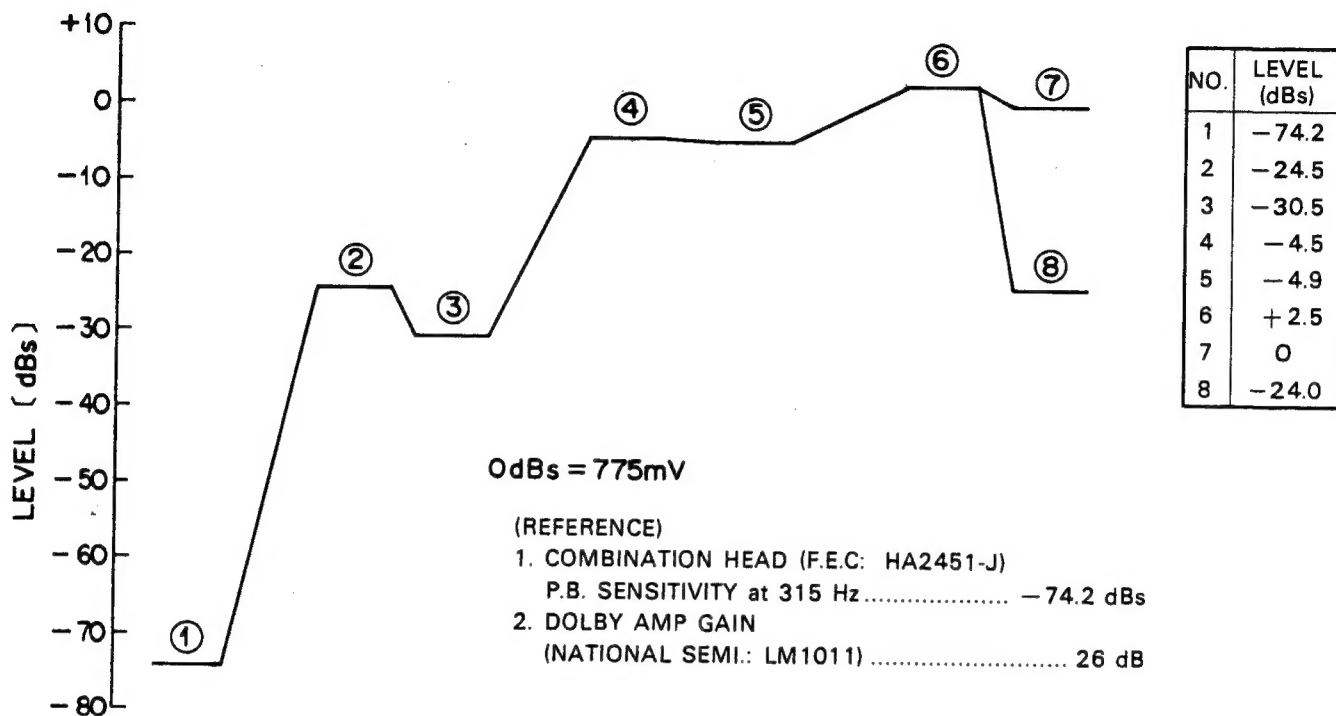


## BLOCK DIAGRAM



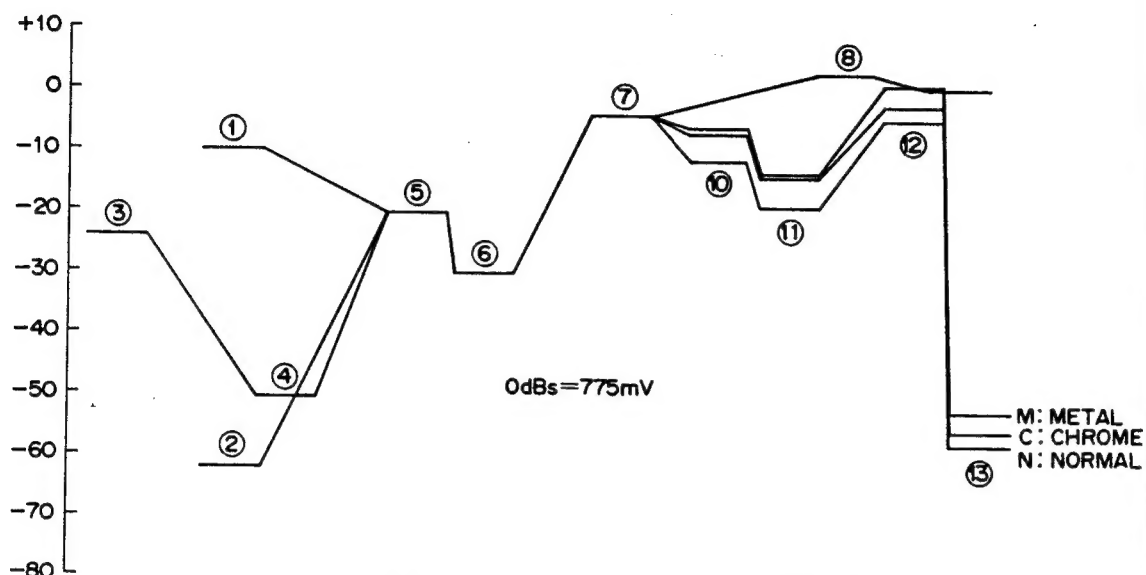
## LEVEL DIAGRAM (1)

PLAYBACK LEVEL DIAGRAM at 315 Hz (OUTPUT VOL.: MAX)



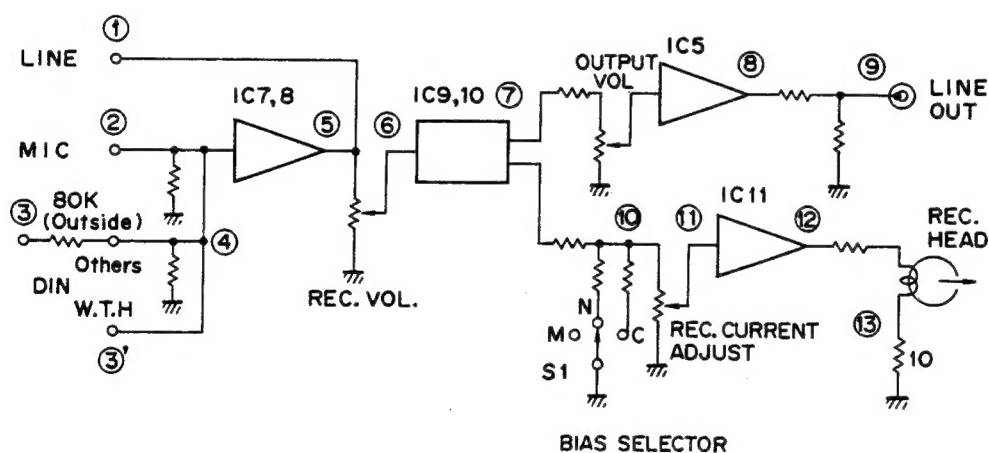
# LEVEL DIAGRAM (2)

REC. LEVEL DIAGRAM at 315 Hz (OUTPUT VOL.: MAX)



③'..... 0.08 mV/kΩ at REC. VOL. MAX when LINEOUT LEVEL ⑨ indicates +4 dBs.

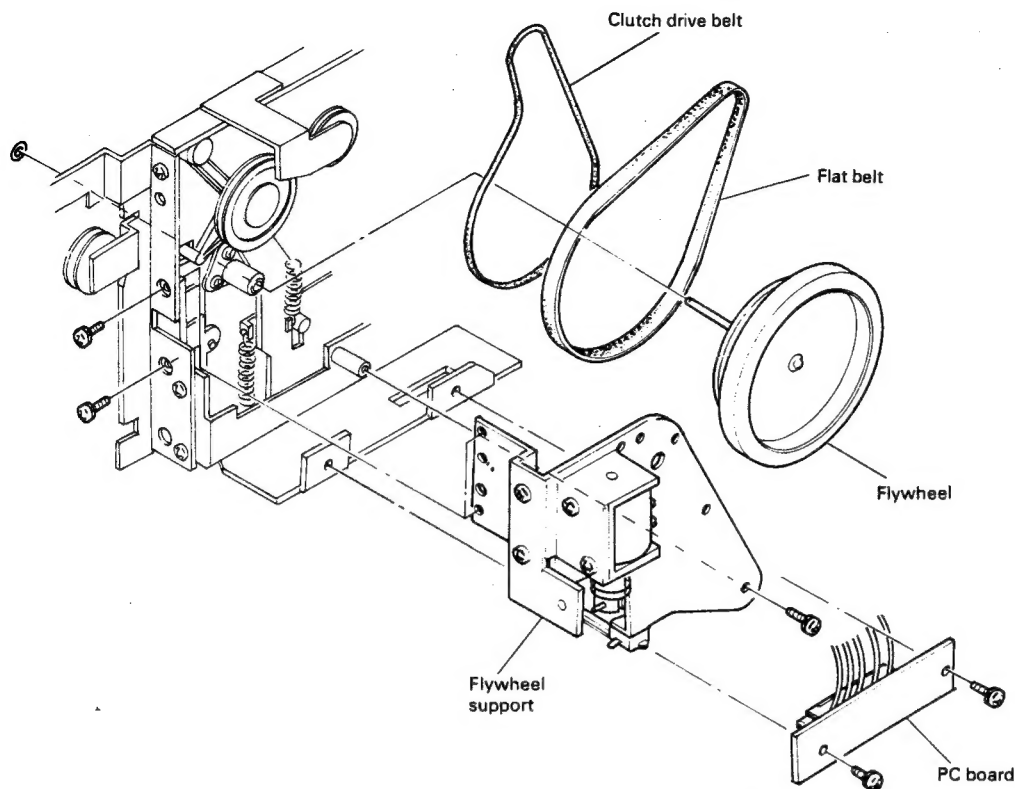
NO.	LEVEL (dBs)
1	-10
2	-62
3	-24
4	-50.5
5	-20.5
6	-30.5
7	-4.5
8	+2.5
9	0
10	M -6.5
	N -11.8
	C -7.3
11	M -13.8
	N -19.3
	C -14.6
12	M +0.6
	N -5.0
	C -2.8
13	M -53.1
	N -58.7
	C -56.5



## 1. BELT

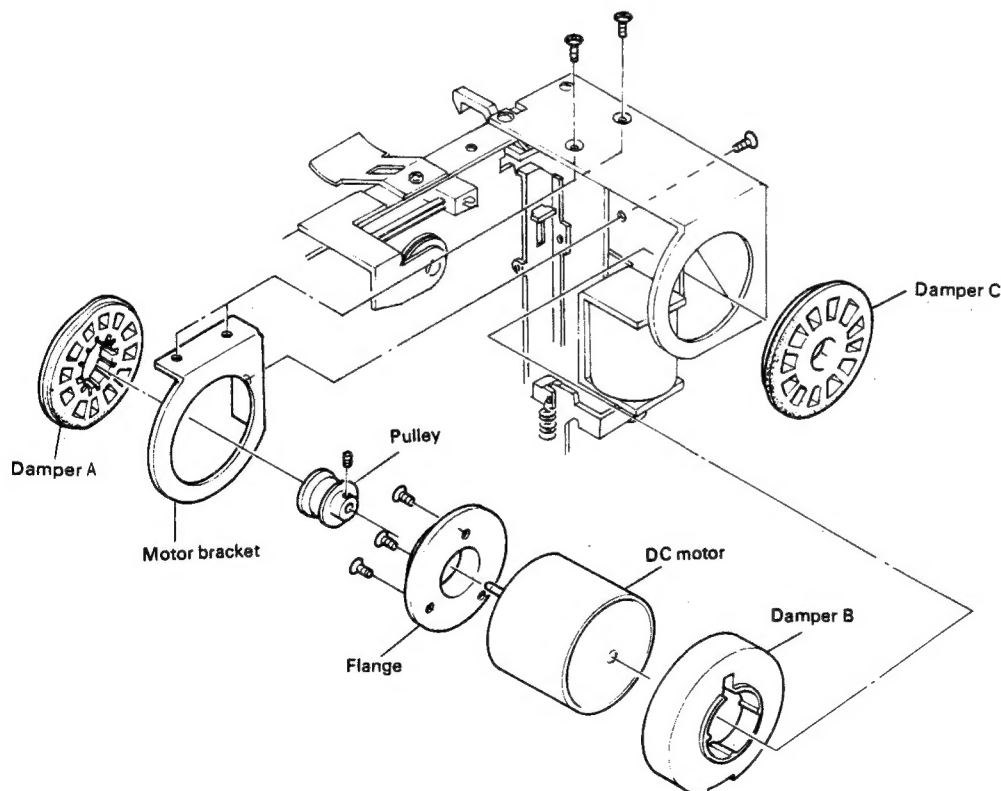
## REPLACEMENT

1. Remove the PC board.
2. Remove the flywheel support.
3. Remove the flywheel.
4. The belts can be replaced.



## 2. DC MOTOR

Replace the DC motor as shown in the illustration.





## CIRCUIT DESCRIPTION

### I. Three-Head Configuration

The KX-1060 employs the three-head configuration, with three independent ferrite heads being used for record, playback and erase. The record and playback heads are combined into a single head assembly.

With the BIAS selector in the Metal Tape position, the bias current is approx. 2.5 times as large as that for normal tapes. In order to prevent head core saturation due to this large bias current, the KX-1060 uses material with a high-saturation flux density for its magnetic heads. The record head has a gap length of 5.5  $\mu\text{m}$  to give a high saturation level, while the playback head has a gap length of 1  $\mu\text{m}$  for improved high-frequency response.

### II. Advantage of the Three-Head Configuration

#### 1. Performance

An independent record and playback head configuration permits optimum gap lengths for each head. This contributes to reduced distortion, increased saturation level, and widened dynamic range at high frequencies.

#### 2. Feature

Recordings can be monitored by the playback head immediately after they have been made. The KX-1060 has a Fine Bias Tuning control which utilizes this simultaneous record/monitoring capability.

### III. Auto Stop

In the playback, fast forward, and rewind modes, sensor switch S11 mounted on the take-up reel base repeatedly switches ON and OFF as the reel base rotates. This causes C168 to repeat charging and discharging, keeping Q32 ON. At this time, Q29, Q30, and Q33 are ON, OFF, and OFF respectively to maintain the Auto-Stop plunger inactive. When the tape is fully taken up, the reel base stops rotation so that the sensor switch becomes inoperative.

As a result, C168 is no longer charged, so Q32 switches OFF. This causes C166 to discharge through Q29, pulling down the base of Q29 to ground potential. Consequently Q29, Q30, and Q33 are turned OFF, ON, and ON respectively, causing the Auto-Stop plunger to operate to release the relevant control button.

The above sequence can be checked with an oscilloscope.

### IV. Timer Stand-by

The Timer Stand-by circuit releases the Pause mode when the power to the deck is turned ON.

When the power to the unit is turned ON, C155 is charged (the charging time corresponds to timer start time.). This turns Q17 ON and Q18 OFF, causing Q31 to turn ON through C170. As a result, Q34 is turned ON to operate the timer standby plunger. This releases the Pause mode and puts the deck into another transport mode. A +B voltage is supplied to the base of Q29 through Pause switch S13 until the reel base assembly

starts rotating. This prevents the Auto Shut-Off feature from being activated. The above sequence can be checked with an oscilloscope.

### V. Memory Index

Counter switch S14 is turned ON only when the hundreds digit of the counter indicates "9". When tape is rewound to "999" with Memory switch S15 depressed, S14 is turned ON. This supplies a +B voltage to the base of Q28 via C169 to turn Q28 ON. As a result, the Auto Stop circuit activates to stop tape transport.

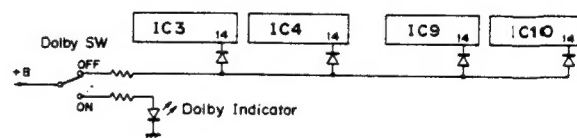
### VI. Test Tone

Dual-channel operational amplifier IC12 acts as 2 phase shift oscillators. The oscillator indicated by an odd number oscillates at 400 Hz, while that indicated by an even number oscillates at 10 kHz. Q13 and Q14 constitute an astable multivibrator which produces square wave oscillations with alternate periods of 2 and 4 seconds. These square-wave signals are used to switch Q11, Q12, Q15, and Q16 (Q15 and 16 drive LED indicators.). As a result, 400 Hz and 10 kHz signals appear across variable resistor VR16 (test tone adjustment) alternately for 2 seconds and 4 seconds respectively. At the same time, the green and red LEDs are driven by Q11 and Q12 alternately for 2 and 4 seconds respectively.

While the test tone circuit is operating, Q3 and Q4 are turned ON to increase VU meter amplifier gain by approx. 20 dB.

This test tone is used for bias current fine adjustment to adjust record/playback frequency responses of individual tapes so that they are flat.

### VII. Dolby ON/OFF Switching

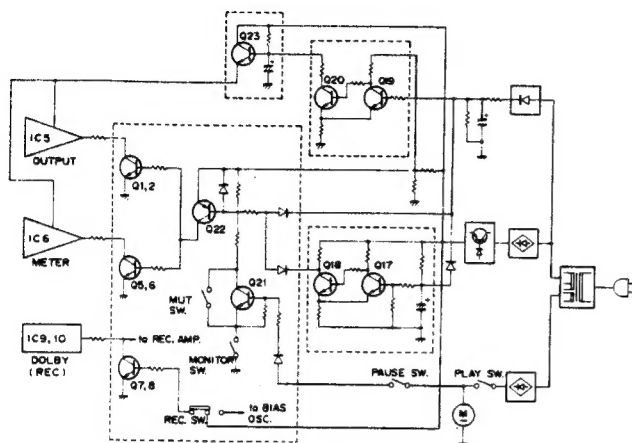


As shown in the above figure, the Dolby NR circuit is turned ON or OFF by removing or applying a +B voltage from or to pin 14 of the Dolby NR ICs (NS LM101 1). In this switching system, pin 7 (or pin 3), which has conventionally been used for Dolby switching is always connected to the dynamic filter circuit. The DC voltage that controls the Variable Resistor Circuit for the dynamic filter is available at pin 14 of the Dolby ICs. To raise the DC level of pin 14 when the Dolby function is OFF, a sufficiently high input voltage is applied to this pin. This cancels the side chain path component and stops the encoding and decoding operations of the ICs. When the Dolby NR function is ON, no DC voltage is applied to pin 14 of the Dolby ICs. This turns the Dolby NR circuit into the conventional switching connection, thus permitting encoding and decoding operations.

## CIRCUIT DESCRIPTION

### VIII. Muting Circuit

1. Muting while the power is ON (This circuit activates muting function until unattended recording is started.):



Before unattended recording is started, Q18 is ON. The voltage drop across R203 causes D16 to be ON, while that across R218 causes Q22 to be ON. This turns on Q1, Q2, Q5, and Q6, muting the output. When unattended recording is started, Q18 is turned OFF, also turning D16 OFF. This releases output muting. The +B power supply to IC5, IC6, and IC11 is gradually increased up to the specified voltage after the power to the deck is turned ON.

2. Muting during the Pause mode:

This circuit operates only when MONITOR switch (S3) is in the TAPE position. At this time, the emitter of Q21 is pulled down to the ground potential. When PAUSE button S13 is depressed, the +B supply voltage turns Q21 ON. The voltage drop across R218 turns Q22 ON, thus muting the output.

3. S16 (Mute SW)

This MUTE switch is effective only when MONITOR switch S3 is in the TAPE position. While the PLAY button is not depressed, S16 is ON. Since, at the time, the collector and emitter of Q21 are shorted, Q22 is turned ON to activate muting.

4. S8 (REC SW)

While the REC button is not depressed, Q8 and Q9 are ON. This grounds the recording signal path to prevent the recording signal from being fed to the recording amplifier input.

5. Power OFF Muting

When the power to the deck is turned OFF, the voltage rectified by D14 and D15 falls more quickly than the voltage supplied from Q27. As a result, the cathode potential of D17 becomes less than its anode potential. This turns D17 ON, and the voltage drop across R218 turns Q22 ON, thus activating muting. At the same time, Q19 is turned OFF, while Q20 is turned ON. This causes C158 to discharge quickly, turning off IC5 and IC6. Also, C155 is discharged quickly through D28 so as to make the muting operation time (unattended recording operation time) constant.

## ADJUSTMENT

### 1. Test Instruments

- Solid state volt meter: SSVm
- Audio signal generator: AG
- Oscilloscope
- Frequency counter
- Wow and flutter meter
- Weighting filter  
(ASA A characteristic with NAB curve)
- Band pass filter  
(Attenuation: 75 dB/oct. or more)
- Cassette type torque gauge
- Spring balance
- Torque dial
- Head demagnetizer

### 2. Test Tapes

- Test tapes for recording system adjustment  
NORMAL:  
MAXELL UD-XL1 (T93-0013-05)  
CHROME (for measurement):  
TDK AC-511 (T93-0010-05) or SAC-60
- Test tape for playback measurement  
TEAC MTT-111:  
(Tape speed, azimuth)  
TEAC MTT-216 (MTT-116U):  
(Frequency characteristic)  
TEAC MTT-216R (MTT-116R):  
(Frequency characteristic)

### 3. Notes for Adjustments and Measurements

- Load resistance:** A pure resistance load of 100 k $\Omega$  should be connected to the LINE OUTPUT terminal.
- Standard level:** 0 dB = 0.775V
- The electrical system should be adjusted by dividing it into playback and recording.  
Adjustment of recording requires perfect perfor-

mance of the playback system.

No special adjustment should be required unless inner components are replaced.

- When the head is replaced, its stray magnetism must be completely erased by the demagnetizer prior to mounting the tape.
- Unless otherwise designated, measurement should be carried out with the Dolby NR switch off.

### 4. Meanings of Technical Words

**Standard playback condition:** The state obtained by playback the level prescribe signal from the test tape 315 Hz (160 pWb/mm) and by adjusting the playback volume control so that standard output level (0 dBs=775 mV) can be obtained at the LINE OUTPUT terminal.

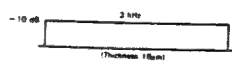
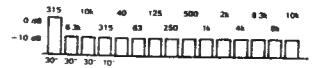
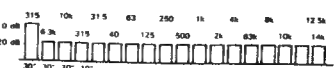
**Standard record condition:** For line input, the RECORD LEVEL control is to be adjusted so that the LINE output level is 0 dB when a -10 dB line input (1 kHz) is recorded then played back under the standard playback condition.

### 5. Standard Setting

Set up the control knobs as follows, unless otherwise specified.

BIAS SW .....	NORMAL
EQUALIZER SW .....	NORMAL
DOLBY SW .....	OFF
MONITOR SW .....	TAPE
INPUT SELECTOR SW .....	LINE
POWER SW .....	ON
MEMORY SW .....	OFF
OSC SW .....	OFF
OUTPUT VR .....	MAX
BIAS ADJ .....	CENTER

### TEST TAPE SPECIFICATION

MODEL	TITLE	TIME CONSTANT	DESCRIPTION		APPLICATION
			FREQ/LEVEL	PROGRAM	
MTT-111	FLUTTER	—	3 kHz -10 dB	 30 Min.	Tape Speed Test Wow and Flutter Test
MTT-116R (MTT-216R)	FREQUENCY	1590 $\mu$ s and 120 $\mu$ s	40 Hz~18 kHz 0 dB/-10 dB 0 dB DIN REFERENCE LEVEL		Frequency Response Test
MTT-116U (MTT-216)	FREQUENCY	3180 $\mu$ s and 120 $\mu$ s	315 Hz~14 kHz 0 dB/-20 dB 0 dB: DIN REFERENCE LEVEL -4 dB		Frequency Response Test

## ADJUSTMENT

See illustrations on page 15 ~ 18.

0 dBs  $\approx$  0.775V

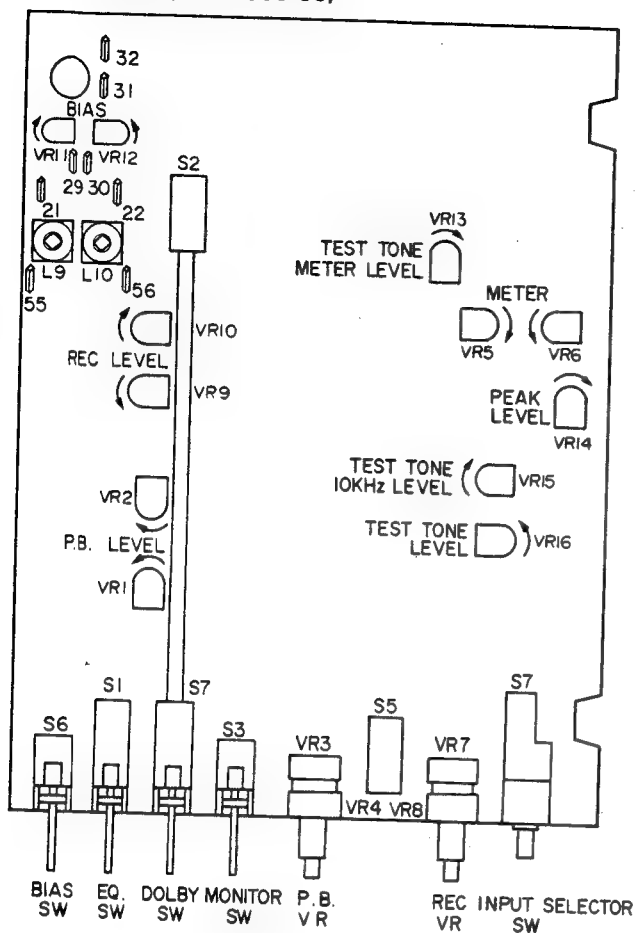
Adjustment items	Tape used	Test instruments	Input signal	Conditions and methods	Adjusting points		Standard and remarks														
					L	R															
1. Disassemble for Repair	—	—	—	Remove the dress panel, cassette lid knobs and head protector.	—	—	—														
2. Demagnetizing & Cleaning	—	• Head demagnetizer • Cotton swab	—	Demagnetize R/P head and capstan. Clean R/P head, erase head, capstan and pinch roller.	—	—	—														
3. Tape Speed	MTT-111	• Frequency counter	—	3000 Hz	VR of DC motor		—														
4. Tilt of R/P Head	Cassette tape with mirror	—	—	Before adjustment, fix the three screws for the R/P head so that the tape guide of the R/P head is parallel to that of the erase head. Then, adjust the right lower side screw so that the tape can run without touching the guide.	Right lower side screw		—														
5. Azimuth of R/P Head	MTT-116U (MTT-216) 10kHz, — 20dB	• SSVM • Oscilloscope	—	Adjust the left side screw for the R/P head so that the maximum output is derived. Then, fix the screws with paint.	Left side screw		—														
6. Playback Level	MTT-116U (MTT-216)	• SSVM • Oscilloscope	—	<table border="1"><tr><td>REC</td><td>PLAY</td><td>BIAS</td><td>EQ</td><td>DOLBY</td><td>MONITOR</td><td>SELECTOR</td></tr><tr><td>OFF</td><td>ON</td><td>NORMAL</td><td>NORMAL</td><td>OFF</td><td>TAPE</td><td>LINE</td></tr></table> <p>Play the test tape (315 Hz, 0dB) and adjust the semi-fixed VR until the playback level reaches 0dB at MAX position of the playback VR.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	OFF	ON	NORMAL	NORMAL	OFF	TAPE	LINE	VR1	VR2	0dB $\pm$ 1dBs
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR															
OFF	ON	NORMAL	NORMAL	OFF	TAPE	LINE															
7. Bias Current and Oscillation Frequency	—	• SSVM	—	<table border="1"><tr><td>REC</td><td>PLAY</td><td>BIAS</td><td>EQ</td><td>DOLBY</td><td>MONITOR</td><td>SELECTOR</td></tr><tr><td>ON</td><td>OFF</td><td>CHROME</td><td>CHROME</td><td>OFF</td><td></td><td>LINE</td></tr></table> <p>Adjust the semi-fixed VR so that the output levels at the test points <math>\oplus</math>21-29 and <math>\oplus</math>22-29 reach the specified level. Check the oscillation frequency with a frequency counter.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	ON	OFF	CHROME	CHROME	OFF		LINE	VR11	VR12	(L11) 85kHz $\pm$ 5kHz
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR															
ON	OFF	CHROME	CHROME	OFF		LINE															
8. Bias Trap	—	• SSVM • Frequency counter • Trap coil adjusting rod	—	<table border="1"><tr><td>REC</td><td>PLAY</td><td>BIAS</td><td>EQ</td><td>DOLBY</td><td>MONITOR</td><td>SELECTOR</td></tr><tr><td>ON</td><td>OFF</td><td>CHROME</td><td>CHROME</td><td>OFF</td><td></td><td>LINE</td></tr></table> <p>Connect SSVM to the test points <math>\oplus</math>55-29 and <math>\oplus</math>56-29. Adjust the trap coil for minimum deflection of SSVM.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	ON	OFF	CHROME	CHROME	OFF		LINE	L9	L10	Minimum
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR															
ON	OFF	CHROME	CHROME	OFF		LINE															
9. VU Meter Calibration	—	• Audio signal generator • SSVM • Semi-fixed VR adjusting rod	1 (kHz) — 10dB	<table border="1"><tr><td>REC</td><td>PLAY</td><td>BIAS</td><td>EQ</td><td>DOLBY</td><td>MONITOR</td><td>SELECTOR</td></tr><tr><td>OFF</td><td>OFF</td><td>NORMAL</td><td>NORMAL</td><td>OFF</td><td>SOURCE</td><td>LINE</td></tr></table> <p>Set the playback VR to MAX. Adjust the LINE output level to 0dB with REC VR. Then, adjust the METER semi-fixed VR so that the VU meter indicates OVU.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	OFF	OFF	NORMAL	NORMAL	OFF	SOURCE	LINE	VR5	VR6	0VU $\pm$ 0.5VU
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR															
OFF	OFF	NORMAL	NORMAL	OFF	SOURCE	LINE															
10. REC Current	—	• Audio signal generator • SSVM • Semi-fixed VR adjusting rod	1 (kHz) — 10 dB	<table border="1"><tr><td>REC</td><td>PLAY</td><td>BIAS</td><td>EQ</td><td>DOLBY</td><td>MONITOR</td><td>SELECTOR</td></tr><tr><td>ON</td><td>OFF</td><td>CHROME</td><td>CHROME</td><td>OFF</td><td>SOURCE</td><td>LINE</td></tr></table> <p>Under the standard recording and playback conditions, apply the input signal to LINE IN. Next, short the test points 31 and 32 to stop the oscillator output. Connect SSVM to the test points <math>\oplus</math>21-29 and <math>\oplus</math>22-29. Adjust the REC current semi-fixed VR for the specified level.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	ON	OFF	CHROME	CHROME	OFF	SOURCE	LINE	VR9	VR10	— 56dBs (116 $\mu$ A)
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR															
ON	OFF	CHROME	CHROME	OFF	SOURCE	LINE															
11. Rec/play Level	AC-511	• Audio signal generator • SSVM • Semi-fixed VR adjusting rod	1 (kHz) 10 (dB)	<table border="1"><tr><td>REC</td><td>PLAY</td><td>BIAS</td><td>EQ</td><td>DOLBY</td><td>MONITOR</td><td>SELECTOR</td></tr><tr><td>ON</td><td>ON</td><td>CHROME</td><td>CHROME</td><td>OFF</td><td></td><td>LINE</td></tr></table> <p>Under the standard recording and playback conditions, apply the input signal to LINE IN. At the SOURCE position of MONITOR, check that the LINE output is 0dB. If adjustment is required, turn REC VR. At the TAPE position of MONITOR, adjust the REC current semi-fixed VR so that the LINE output is 0dB.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	ON	ON	CHROME	CHROME	OFF		LINE	VR9	VR10	0dB $\pm$ 2dB
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR															
ON	ON	CHROME	CHROME	OFF		LINE															

## ADJUSTMENT

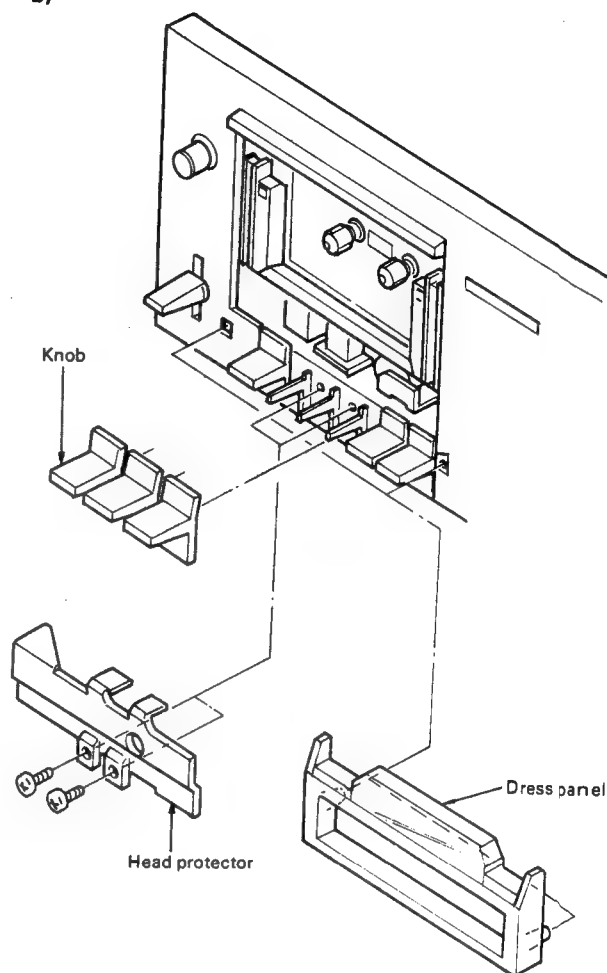
Adjustment items	Tape used	Test instruments	Input signal	Conditions and methods	Adjusting points		Standard and remarks														
					L	R															
12. Peak LED Level	—	<ul style="list-style-type: none"><li>• Audio signal generator</li><li>• SSVM</li><li>• Semi-fixed VR adjusting rod</li></ul>	1 (kHz)	<table><tr><td>REC</td><td>PLAY</td><td>BIAS</td><td>EQ</td><td>DOLBY</td><td>MONITOR</td><td>SELECTOR</td></tr><tr><td>OFF</td><td>OFF</td><td>NORMAL</td><td>NORMAL</td><td>OFF</td><td>SOURCE</td><td>LINE</td></tr></table> <p>Under the above conditions, apply a <math>-10</math> dB signal to LINE IN. Adjust REC VR and PB VR for the standard recording and playback conditions. Next, apply a <math>-4</math> dB signal and check that the peak LED lights. Also, check that the light of LED goes off at <math>-5</math> dB signal. If required, repeat the same adjustment.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	OFF	OFF	NORMAL	NORMAL	OFF	SOURCE	LINE	VR14	VR14	LED is ON at $+6$ dB of LINE output level. LED is OFF at $+5$ dB of LINE output level.
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR															
OFF	OFF	NORMAL	NORMAL	OFF	SOURCE	LINE															
13. Test Tone Level	—	<ul style="list-style-type: none"><li>• Semi-fixed VR adjusting rod</li><li>• SSVM</li><li>• Oscilloscope</li></ul>	—	<table><tr><td>REC</td><td>PLAY</td><td>BIAS</td><td>EQ</td><td>DOLBY</td><td>MONITOR</td><td>SELECTOR</td></tr><tr><td>OFF</td><td>OFF</td><td>NORMAL</td><td>NORMAL</td><td>OFF</td><td>SOURCE</td><td>LINE</td></tr></table> <p>First adjust the 400 Hz output level with the semi-fixed VR so that the Rch VU meter indicates OVU. Next, adjust the 10 kHz output level with the semi-fixed VR so that the Rch VU meter indicates OVU at 10 kHz of oscillation frequency. Then, adjust the semi-fixed VR so that the Lch VU meter indicates OVU.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	OFF	OFF	NORMAL	NORMAL	OFF	SOURCE	LINE	VR13	VR16 VR15	LINE output level of 400Hz: $-20\text{dBs} \pm 2\text{dB}$ Level difference between 400Hz and 10kHz: 0.5 dB max. On VU meter: $\text{OVU} \pm 1\text{VU}$
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR															
OFF	OFF	NORMAL	NORMAL	OFF	SOURCE	LINE															
14. Overall Frequency Response	AC-511	<ul style="list-style-type: none"><li>• Audio signal generator</li><li>• SSVM</li><li>• Semi-fixed VR adjusting rod</li></ul>	1 (kHz) $-10$ (dB) 1 (kHz) $-30$ (dB) 10 (kHz) $-30$ (dB)	<table><tr><td>REC</td><td>PLAY</td><td>BIAS</td><td>EQ</td><td>DOLBY</td><td>MONITOR</td><td>SELECTOR</td></tr><tr><td>ON</td><td>ON</td><td>CHROME</td><td>CHROME</td><td></td><td>TAPE</td><td>LINE</td></tr></table> <p>Set the DOLBY SW to ON. With a signal of 1 kHz, <math>-10</math> dB applied to LINE IN, adjust for the standard recording and playback conditions. Under the above conditions, apply signals of 1 kHz, <math>-30</math> dB and 10 kHz, <math>-30</math> dB alternately. At the TAPE position of MONITOR, adjust the bias current semi-fixed VR to obtain the same record/play level on 1 kHz and 10 kHz.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	ON	ON	CHROME	CHROME		TAPE	LINE	VR11	VR12	
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR															
ON	ON	CHROME	CHROME		TAPE	LINE															

## ADJUSTMENT

PC BOARD (X28-1300-00)

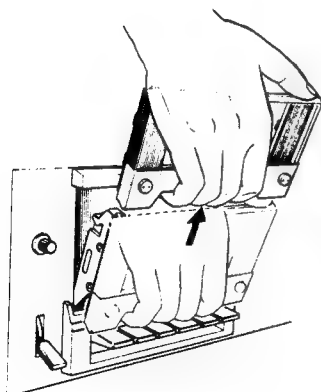


b)

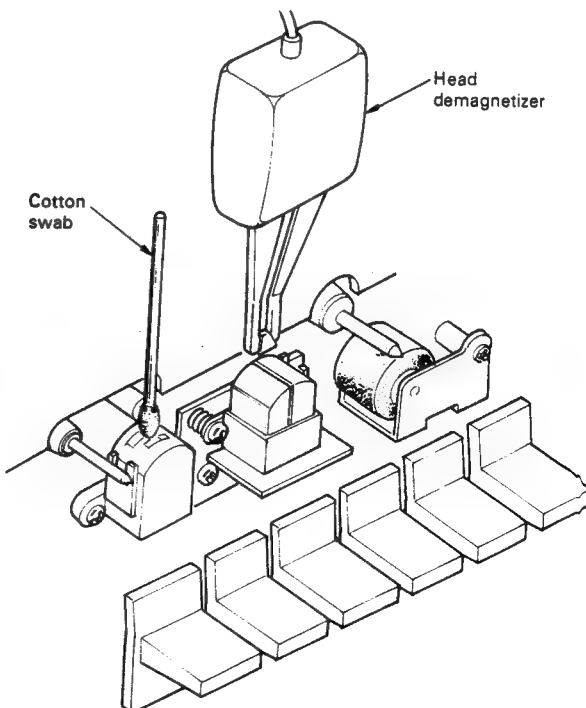


### 1. DISASSEMBLE FOR REPAIR

a) Pull up the cassette lid as illustrated below.

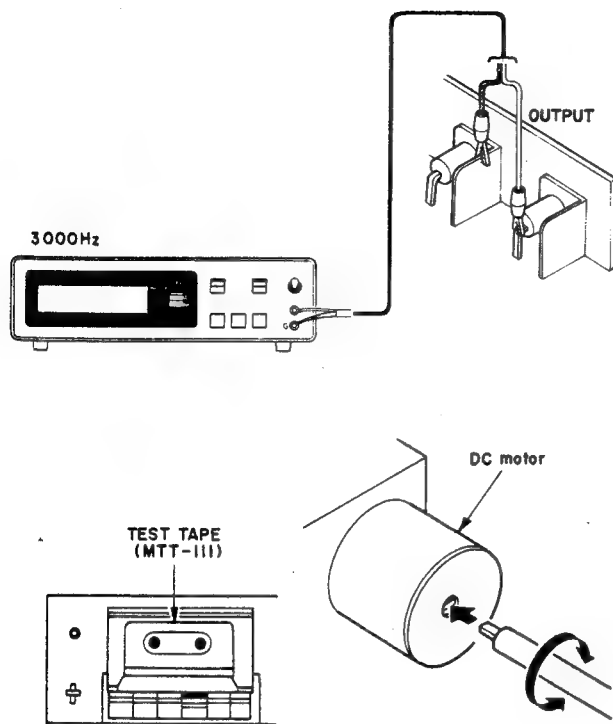


### 2. DEMAGNETIZING & CLEANING

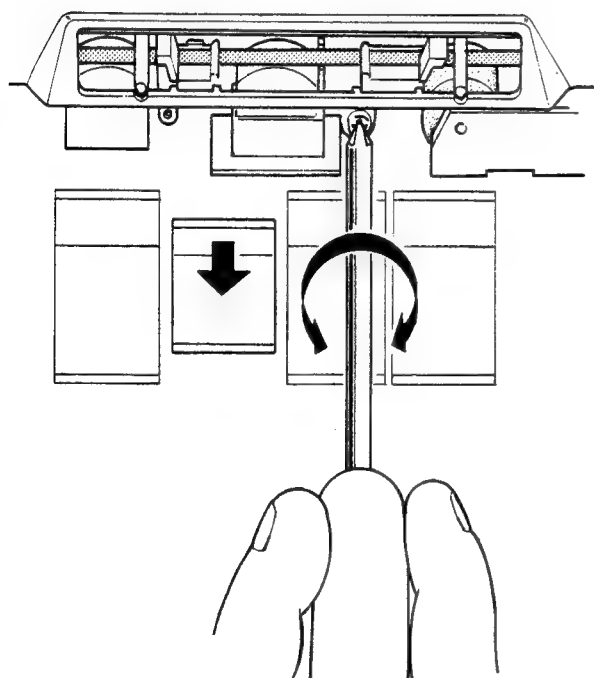


## ADJUSTMENT

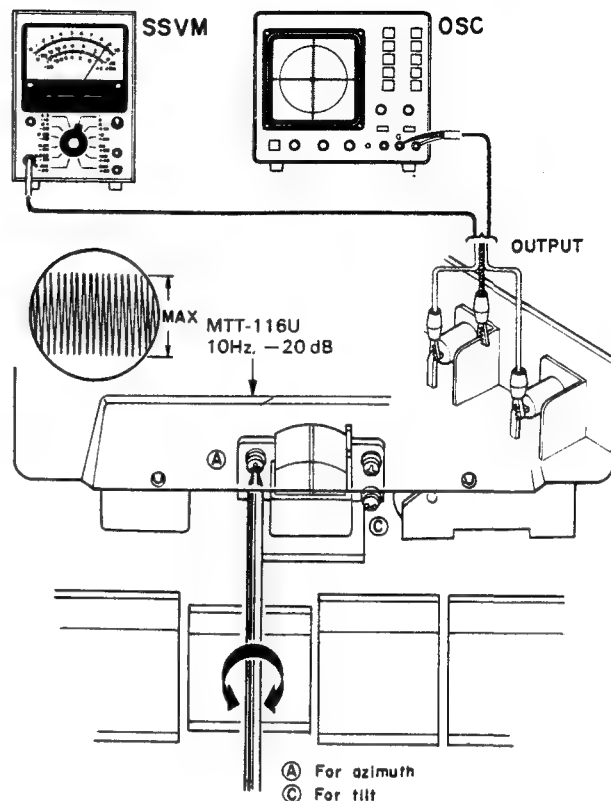
### 3. TAPE SPEED



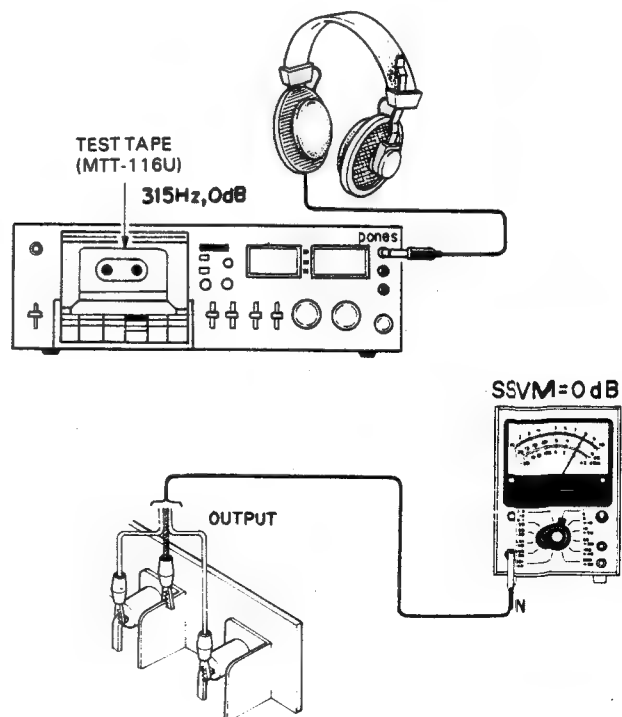
### 4. TILT OF R/P HEAD



### 5. AZIMUTH OF R/P HEAD

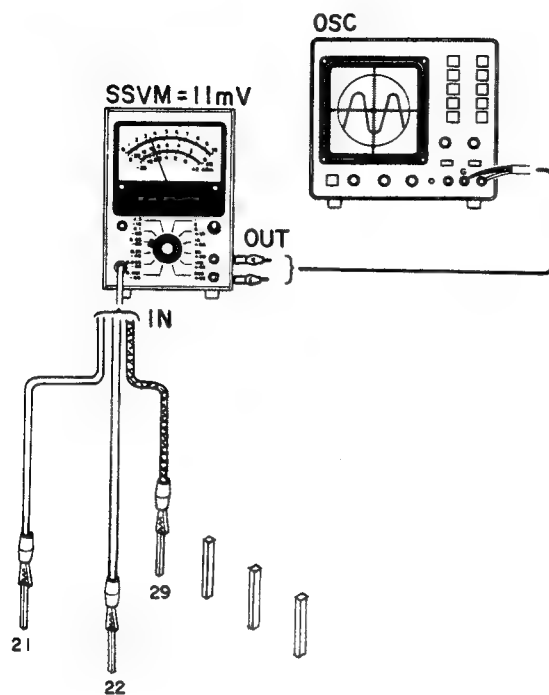


### 6. PLAYBACK LEVEL VR1, 2

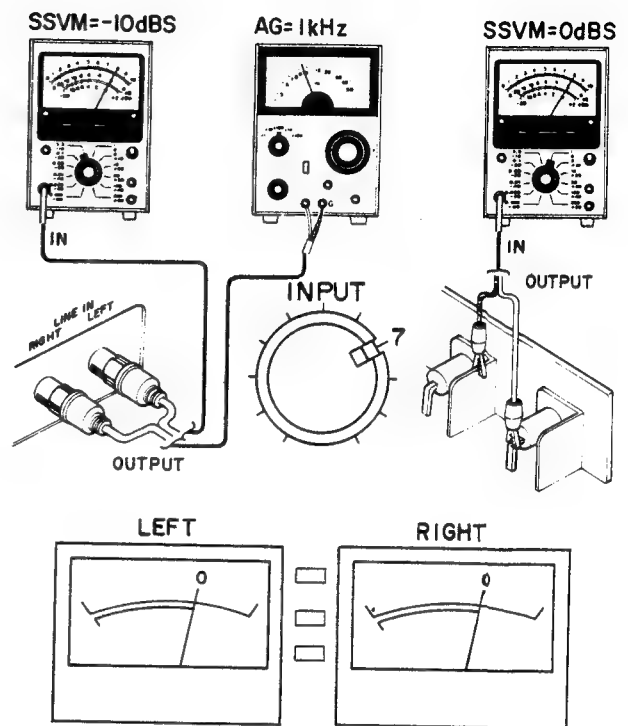


## ADJUSTMENT

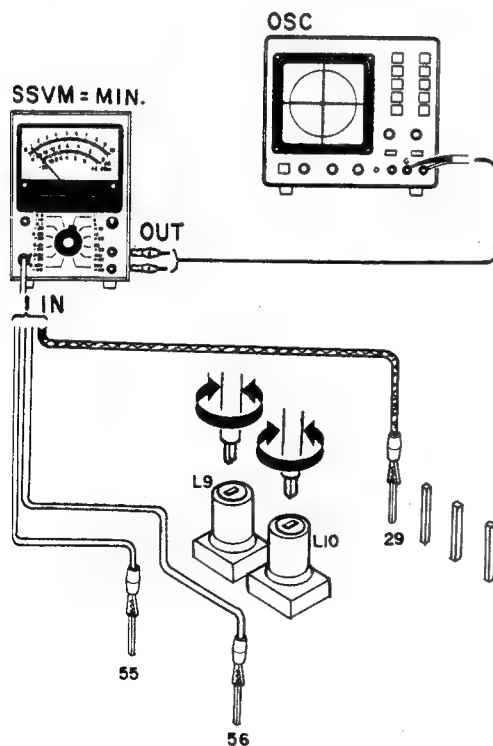
### 7. BIAS CURRENT VR11, 12



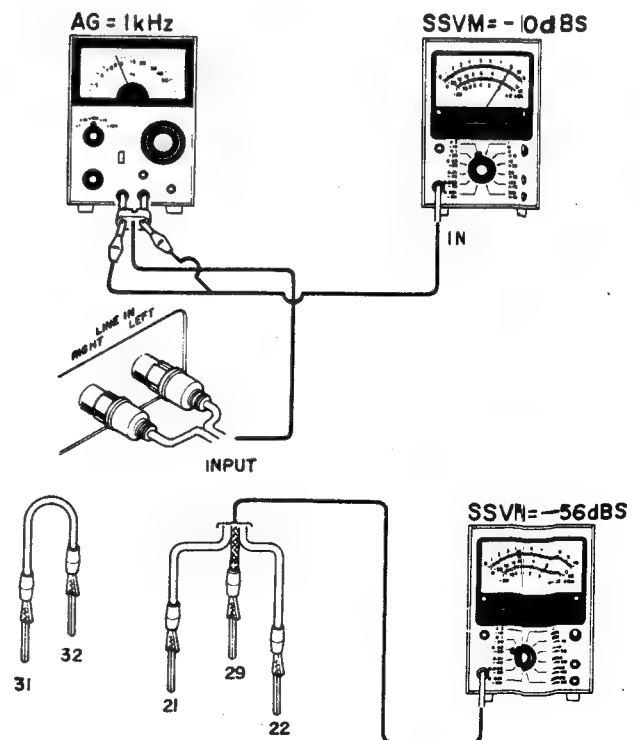
### 9. VU METER VR5, 6



### 8. BIAS TRAP L9, 10



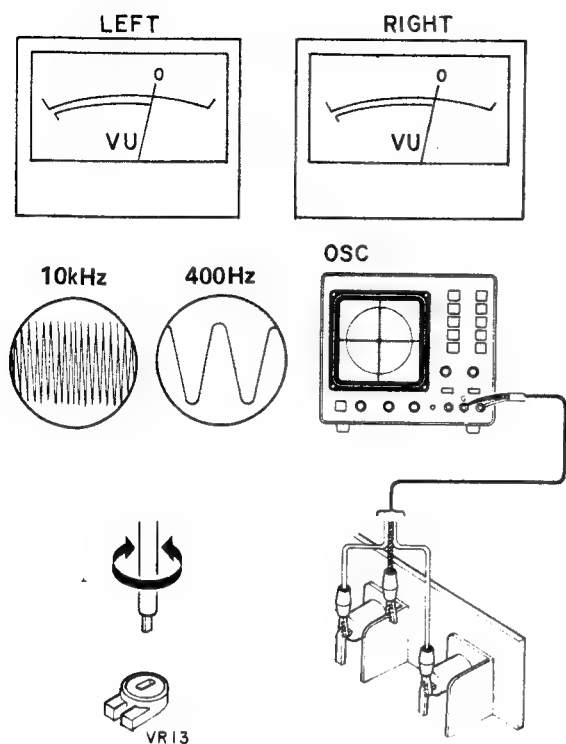
### 10. REC CURRENT VR9, 10



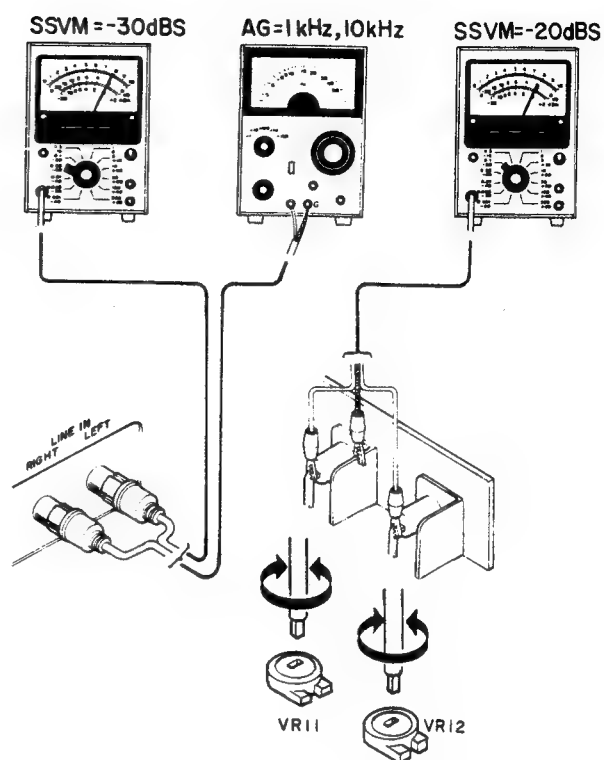


## ADJUSTMENT

### 13-2. TEST TONE METER LEVEL VR13

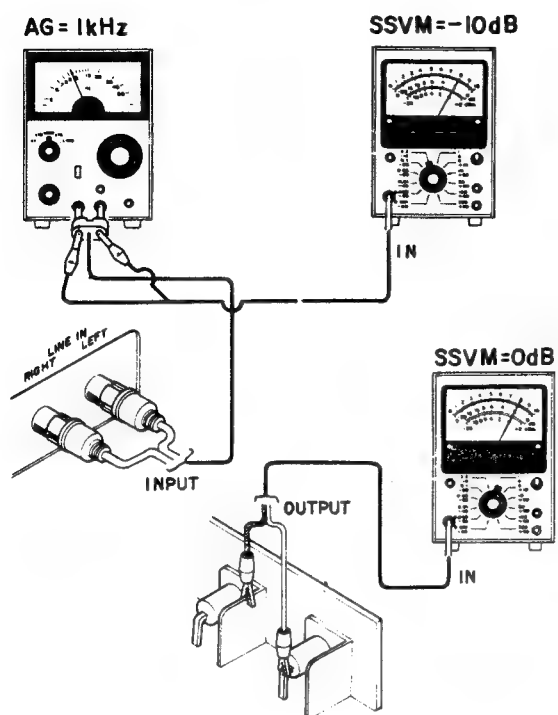


### 14. OVERALL FREQUENCY RESPONSE VR11, 12

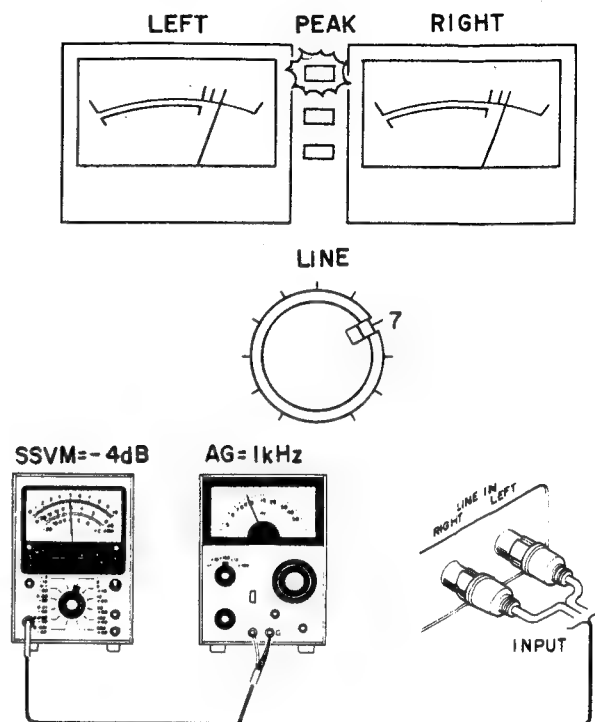


## ADJUSTMENT

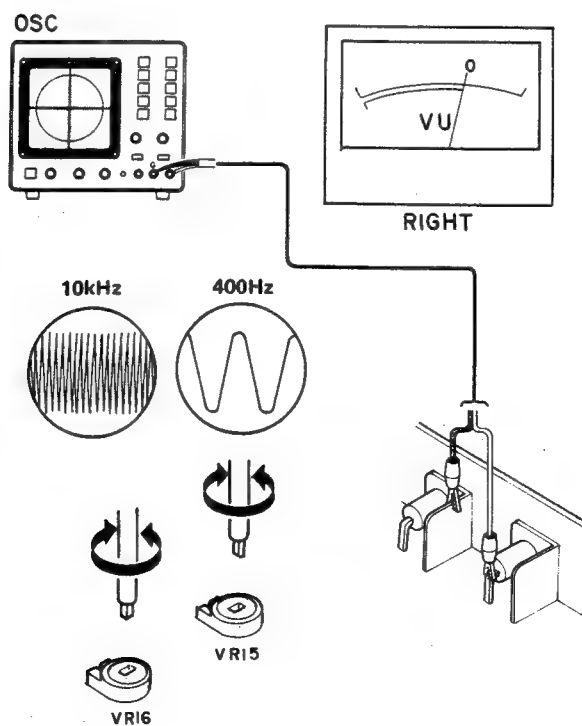
### 11. REC/PLAY LEVEL VR9, 10



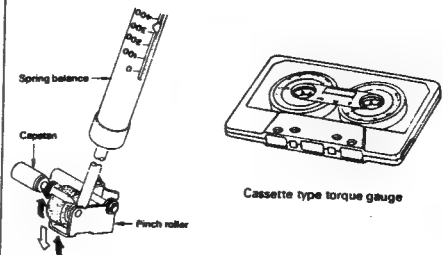
### 12. PEAK LED LEVEL VR14



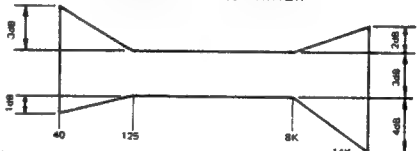
### 13-1. TEST TONE LEVEL VR15, 16



## MEASUREMENT (MECHANISM)

Adjustment items	Tape used	Test instruments	Input signal	Conditions and methods	Standard and remarks														
1. Torque				<table><tr><td>REC</td><td>PLAY</td><td>BIAS</td><td>EQ</td><td>DOLBY</td><td>MONITOR</td><td>SELECTOR</td></tr><tr><td>OFF</td><td></td><td>NORMAL</td><td>NORMAL</td><td>OFF</td><td>TAPE</td><td>LINE</td></tr></table>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	OFF		NORMAL	NORMAL	OFF	TAPE	LINE	
	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR												
	OFF		NORMAL	NORMAL	OFF	TAPE	LINE												
	PLAY	SRK-CT-100 TW-2111	—	—	With a tape loaded, press the PLAY button and measure the dynamic torque.	40~75 g.cm													
FF & REW	SRK-CT-160 TW-2231	—	—	Release the PLAY button and load the specified tape. Press the FF button. When the tape is fully wound, measure the static torque. Next, press the REW button. When the tape is fully rewound, measure the static torque. Repeat the above procedures 3 or 4 times and obtain averages of FF and REW torques.	FF torque: 80~160 g.cm  REW torque: 80~160 g.cm														
Back Tension	SRK-CT-10 TW-2111	—	—	With the FF and REW buttons released, load the specified tape. Press the PLAY button at the beginning of tape and measure the dynamic torque.	2.5~7.5 g.cm														
2. Auto Stop Operating Time	SRK-CT-160 (Other tapes may be used) TW-2111	• Stop watch	—	Measure the time required to release the tape button (FF, PLAY, REW) after the tape reaches the end.	3 sec. $\pm$ 2 sec.														
3. Timer Start	SRK-CT-160 (Other tapes may be used)	• Stop watch	—	Press the PLAY and PAUSE buttons and set the POWER SW to OFF. Turn on the POWER SW a few seconds later and measure the time required to release the PAUSE button.	3 sec. $\pm$ 2 sec.														
4. Tape Speed and Wow/flutter	MTT-111	• SSVM • Counter • Wow/flutter meter	—	Models shipped to areas other than W:  With the specified tape loaded, press the PLAY button and measure the tape speed and wow/flutter. For wow/flutter, measure both the RMS and WRMS values at the peak (JIS) on the wow/flutter meter. This measurement should be made at the beginning, middle and end of the tape with the PB VR set to the MAX position.	TAPE SPEED 3 kHz $\pm$ 1%  W&F (JIS) RMS: 0.15% max. WRMS: 0.08% max														
	MTT-111	• SSVM • Counter • Wow/flutter meter	—	Models shipped to W:  Measure only the tape speed using the above procedure.	3 kHz $\pm$ 1%														
	XL-1 (T93-0013-15)	MK-669 • SSVM	3.15 (kHz) Use a built in oscillator	REC VR ..... <b>MAX</b> PB VR ..... <b>MAX</b>  Under the above conditions, record and play a 3.15 kHz signal and measure wow/flutter through a DIN weighting circuit. This measurement should be made at the beginning, middle and end of the tape.	W&F (DIN): $\pm$ 1.5% max. (peak)														
6. FF and REW	C-60	• Stop watch	—	Measure the winding time in FF and REW modes.	Within 95 sec. each.														
7. Pinch Roller Pressure	—	• Spring balance	—	Use a compression spring balance to push the pinch roller 1~2 mm. from the capstan thus stopping the pinch roller. Then, allow the pinch roller to contact the capstan just enough to start the pinch roller turning slightly, and read the measurement.  	475 $\pm$ 75g														

## MEASUREMENT (AMP)

Adjustment items	Tape used	Test instrument	Input signal	Conditions and methods	Standard and remarks														
1. Playback Level	MTT-116U (MTT-216)	• SSVM • Oscilloscope	—	<table border="1"><tr><td>REC</td><td>PLAY</td><td>BIAS</td><td>EQ</td><td>DOLBY</td><td>MONITOR</td><td>SELECTOR</td></tr><tr><td>OFF</td><td>ON</td><td>NORMAL</td><td>NORMAL</td><td>OFF</td><td>TAPE</td><td>LINE</td></tr></table> <p>Play a 315 Hz, 0dB signal and measure the playback level at the MAX position of PB VR.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	OFF	ON	NORMAL	NORMAL	OFF	TAPE	LINE	0dBs±1dBs (VR1.2)
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR													
OFF	ON	NORMAL	NORMAL	OFF	TAPE	LINE													
2. Headphone Output Level	MTT-116U (MTT-216)	• 8Ω (1/2W) resistor • SSVM	—	Play a 315 Hz, 0dB signal. With PB VR set to the MAX position, connect a 8-ohm load resistor to the HEADPHONE output. Measure the output voltage across the resistor with SSVM.	− 24 dB ± 3 dB (CH level difference: 3 dB max.)														
3. Playback S/N	MTT-116U (MTT-216)	• SSVM	—	Play a 315 Hz, 0dB signal under the standard playback condition and measure the output level. Then, set the tape deck in PLAY mode without loading a tape and measure the output level. Obtain the ratio between the two output levels.  Also, measure the LINE output through a weighting circuit using the above procedure.	45 dB min. (CH level difference: 4 dB max.)  52 dB min. (CH level difference: 4 dB max.)														
4. Playback Frequency Response	MTT-116U (MTT-216)	• SSVM	—	Under the standard playback condition, play each frequency on MTT-116U and measure the level at the LINE OUT terminal. 	See the figure at left.														

### RECORDING SYSTEM

5. Minimum Input Level				<table><tr><td>REC</td><td>PLAY</td><td>BIAS</td><td>EQ</td><td>DOLBY</td><td>MONITOR</td><td>SELECTOR</td></tr><tr><td>OFF</td><td>OFF</td><td>OFF</td><td>NORMAL</td><td>OFF</td><td>SOURCE</td><td></td></tr></table> <p>REC VR ..... MAX PB VR ..... MAX INPUT SELECTOR SW ... LINE</p> <p>Under the standard playback condition, apply a 1 kHz signal to LINE IN. Adjust the audio signal generator so that a signal of 0dBs (standard output level) is obtained at LINE OUT. Read the value of the input level at the output level of 0dBs.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	OFF	OFF	OFF	NORMAL	OFF	SOURCE		- 20 dBs ± 3 dBs
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR													
OFF	OFF	OFF	NORMAL	OFF	SOURCE														
LINE	—	<ul style="list-style-type: none"><li>• Audio signal generator</li><li>• SSVM</li><li>• Oscilloscope</li></ul>	1 (kHz)																
MIC	—	<ul style="list-style-type: none"><li>• Audio signal generator</li><li>• SSVM</li><li>• Oscilloscope</li></ul>	1 (kHz)	INPUT SELECTOR SW ... MIC	- 72 dBs ± 3 dBs														
				Set other switches as shown above. Apply a 1 kHz signal to the MIC jack. Adjust the audio signal generator so that a signal of 0dBs (standard output level) is obtained at LINE OUT. Measure the input level at the output level of 0dBs.															
ATT MIC	—	<ul style="list-style-type: none"><li>• Audio signal generator</li><li>• SSVM</li><li>• Oscilloscope</li></ul>	1 (kHz)	INPUT SELECTOR SW ... ATT MIC	- 59 dBs ± 3 dBs														
				Set other switches as shown above. Measure the input level in the same manner.															
DIN	—	<ul style="list-style-type: none"><li>• Audio signal generator</li><li>• SSVM</li><li>• Oscilloscope</li></ul>	1 (kHz)	Models shipped to areas other than W.T.H. Under the above conditions, disconnect the input from the MIC jack and apply a 1 kHz signal to the DIN input jack via a 80 kΩ resistor. Measure the input level at 0dBs (standard output level) of LINE output.	- 34 dBs ± 3 dBs														
DIN	—	<ul style="list-style-type: none"><li>• Audio signal generator</li><li>• SSVM</li><li>• Oscilloscope</li></ul>	1 (kHz)	<table><tr><td>REC</td><td>PLAY</td><td>BIAS</td><td>EQ</td><td>DOLBY</td><td>MONITOR</td><td>SELECTOR</td></tr><tr><td>OFF</td><td>ON</td><td>NORMAL</td><td>NORMAL</td><td>OFF</td><td>SOURCE</td><td>ATT MIC DIN</td></tr></table> <p>Models shipped to W.T.H. Under the above conditions, measure the input level in the same manner except that the 80 kΩ resistor should be removed.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	OFF	ON	NORMAL	NORMAL	OFF	SOURCE	ATT MIC DIN	(at + 4dB) - 52.7dB ± 3dB * (at 0dB) - 56.7dB ± 3dB
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR													
OFF	ON	NORMAL	NORMAL	OFF	SOURCE	ATT MIC DIN													

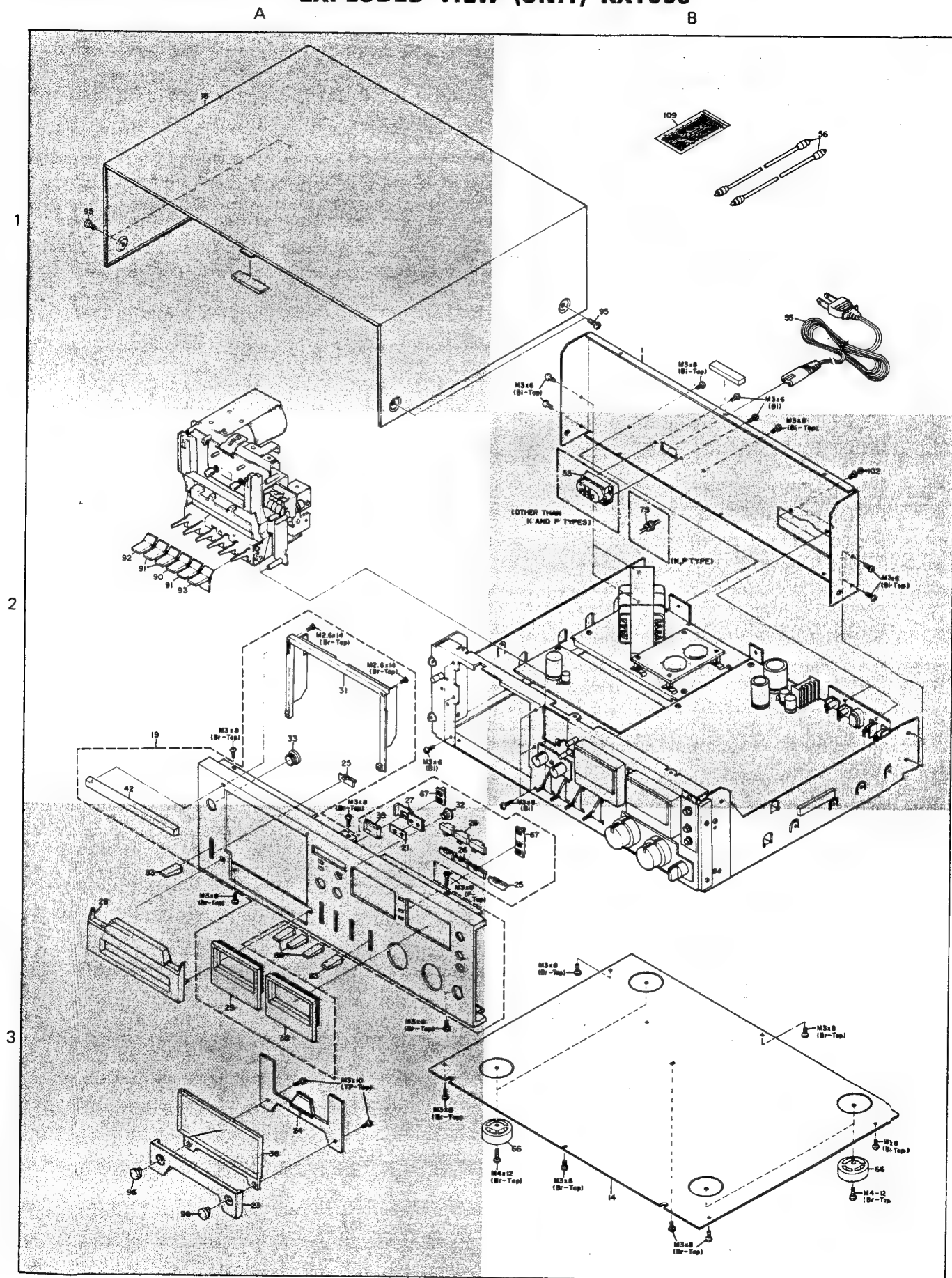
# **MEASUREMENT (AMP)**

Adjustment items	Tape used	Test instruments	Input signal	Conditions and methods	Standard and remarks																																				
6. Field Through		• SSVM	15 (kHz) -20dBs	<table><tr><td>REC</td><td>PLAY</td><td>BIAS</td><td>EQ</td><td>DOLBY</td><td>MONITOR</td><td>SELECTOR</td></tr><tr><td>ON</td><td>ON</td><td>NORMAL</td><td>NORMAL</td><td>OFF</td><td>TAPE</td><td>LINE</td></tr></table> <p>Without loading tape, set the tape deck in the standard recording and playback modes. Apply the specified signal to LINE IN and measure the level at the LINE OUT.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	ON	ON	NORMAL	NORMAL	OFF	TAPE	LINE	-20 dB max.																						
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR																																			
ON	ON	NORMAL	NORMAL	OFF	TAPE	LINE																																			
7. Overall Frequency Response	AC-511	• Audio signal generator • SSVM	40 (Hz) 63 (Hz) 125(Hz) 1 (kHz) 6.3(kHz) 10(kHz) 14(kHz)  -30(dB) each	<table><tr><td>REC</td><td>PLAY</td><td>BIAS</td><td>EQ</td><td>DOLBY</td><td>MONITOR</td><td>SELECTOR</td></tr><tr><td>ON</td><td>ON</td><td>CHROME</td><td>CHROME</td><td></td><td>TAPE</td><td>LINE</td></tr></table> <p>Set the DOLBY SW to OFF. Other switches should be set as shown above. Record and play each of the specified signals and check that the frequency response meets the specifications. Next, set the DOLBY SW to ON and check the frequency response of each signal.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	ON	ON	CHROME	CHROME		TAPE	LINE	<p>DOLBY....OFF</p> <p>CH level difference Within 4 dB</p> <p>DOLBY...ON</p> <p>CH level difference Within 6 dB</p>																						
	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR																																		
ON	ON	CHROME	CHROME		TAPE	LINE																																			
XL-1		40 (Hz) 63 (Hz) 125(Hz) 1 (kHz) 6.3(kHz) 10(kHz) 14(kHz) -30dB each	<table><tr><td>REC</td><td>PLAY</td><td>BIAS</td><td>EQ</td><td>DOLBY</td><td>MONITOR</td><td>SELECTOR</td></tr><tr><td>ON</td><td>ON</td><td>NORMAL</td><td>NORMAL</td><td></td><td>TAPE</td><td>LINE</td></tr></table> <p>DOLBY ..... OFF</p> <p>Set other switches as shown above. Record and play each of the specified signals and check that the frequency response meets the specifications. Next, set DOLBY to ON and check the frequency response of each signal. (Do not change the bias current set at the NORMAL position.)</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	ON	ON	NORMAL	NORMAL		TAPE	LINE	<p>DOLBY....OFF</p> <p>CH level difference Within 4 dB</p> <p>DOLBY ... ON</p> <p>Same as CHROME</p>																							
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR																																			
ON	ON	NORMAL	NORMAL		TAPE	LINE																																			
8. Distortion	XL-1 AC-511	• Audio signal generator • SSVM • Distortion meter	1 (kHz) -10(dB)	<table><tr><td>REC</td><td>PLAY</td><td>BIAS</td><td>EQ</td><td>DOLBY</td><td>MONITOR</td><td>SELECTOR</td></tr><tr><td>ON</td><td>ON</td><td></td><td></td><td>OFF</td><td>TAPE</td><td>LINE</td></tr></table> <p>Under the standard recording and playback conditions, apply the specified signal to LINE IN. Record and play the signal simultaneously and measure the distortion at the LINE OUT using a distortion meter. Measure distortion on each tape with the BIAS and EQ switches set to appropriate positions.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	ON	ON			OFF	TAPE	LINE	<p>NORMAL ... Within 1.5%</p> <p>CHROME ... Within 1.5%</p>																						
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR																																			
ON	ON			OFF	TAPE	LINE																																			
9. Overall S/N		• Audio signal generator • SSVM • Oscilloscope	1 (kHz) -10(dB)	<table><tr><td>REC</td><td>PLAY</td><td>BIAS</td><td>EQ</td><td>DOLBY</td><td>MONITOR</td><td>SELECTOR</td></tr><tr><td>ON</td><td>ON</td><td></td><td></td><td></td><td>TAPE</td><td>LINE</td></tr></table> <p>Set the BIAS and EQ switches according to the type of tape used.</p> <p>DOLBY ..... OFF</p> <p>Under the standard recording and playback conditions, apply the specified signal to LINE IN and record. Next, shut off the signal and set the tape deck in recording mode. Measure the playback levels with signal and without signal. Obtain the ratio between the two playback levels.</p> <p>Next, connect a weighting circuit between LINE OUT and SSVM and measure the playback level in the same manner.</p> <p>Also, set the DOLBY SW to ON and measure in the same manner.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	ON	ON				TAPE	LINE	<p>NORMAL</p> <table><tr><th rowspan="2">CONDITION</th><th colspan="2">DOLBY</th></tr><tr><th>OFF</th><th>ON</th></tr><tr><td>FLAT</td><td>42 dB min.</td><td>47 dB min.</td></tr><tr><td>WEIGHTED</td><td>45 dB min.</td><td>52 dB min.</td></tr></table> <p>CHROME</p> <table><tr><th rowspan="2">CONDITION</th><th colspan="2">DOLBY</th></tr><tr><th>OFF</th><th>ON</th></tr><tr><td>FLAT</td><td>45 dB min.</td><td>49 dB min.</td></tr><tr><td>WEIGHTED</td><td>48 dB min.</td><td>55 dB min.</td></tr></table>	CONDITION	DOLBY		OFF	ON	FLAT	42 dB min.	47 dB min.	WEIGHTED	45 dB min.	52 dB min.	CONDITION	DOLBY		OFF	ON	FLAT	45 dB min.	49 dB min.	WEIGHTED	48 dB min.	55 dB min.
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR																																			
ON	ON				TAPE	LINE																																			
CONDITION	DOLBY																																								
	OFF	ON																																							
FLAT	42 dB min.	47 dB min.																																							
WEIGHTED	45 dB min.	52 dB min.																																							
CONDITION	DOLBY																																								
	OFF	ON																																							
FLAT	45 dB min.	49 dB min.																																							
WEIGHTED	48 dB min.	55 dB min.																																							

## MEASUREMENT (AMP)

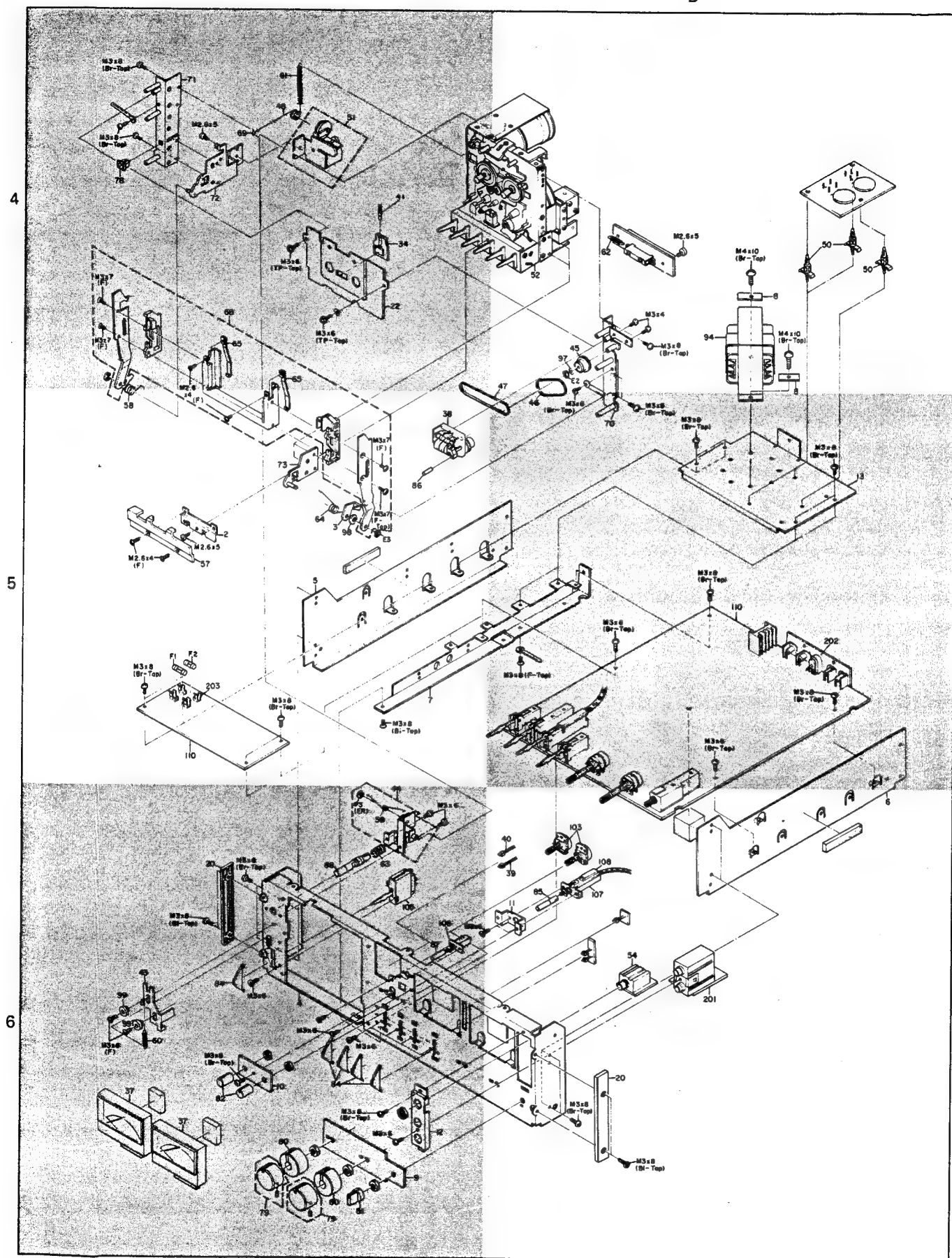
Adjustment items	Tape used	Test instruments	Input signal	Conditions and methods	Standard and remarks														
10. Erase ratio	XL-1	<ul style="list-style-type: none"><li>• Audio signal generator</li><li>• SSVM</li><li>• 1 kHz band-pass filter</li></ul>	1 (kHz) -4 (dB)	<table><tr><td>REC</td><td>PLAY</td><td>BIAS</td><td>EQ</td><td>DOLBY</td><td>MONITOR</td><td>SELECTOR</td></tr><tr><td>ON</td><td>ON</td><td>NORMAL</td><td>NORMAL</td><td>OFF</td><td>TAPE</td><td>LINE</td></tr></table> <p>Under the standard recording and playback conditions, apply the specified signal to LINE IN. Record the signal and then rewind the tape slightly. Next, record the tape without applying signal. Rewind the tape and measure the ratio of the playback level with signal to the level without signal, using a 1 kHz band-pass filter.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	ON	ON	NORMAL	NORMAL	OFF	TAPE	LINE	60 dB min.
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR													
ON	ON	NORMAL	NORMAL	OFF	TAPE	LINE													
11. Channel Separation	XL-1	<ul style="list-style-type: none"><li>• Audio signal generator</li><li>• SSVM</li><li>• 1 kHz band-pass filter</li></ul>	1 (kHz) -10 (dB)	<table><tr><td>REC</td><td>PLAY</td><td>BIAS</td><td>EQ</td><td>DOLBY</td><td>MONITOR</td><td>SELECTOR</td></tr><tr><td>ON</td><td>ON</td><td>NORMAL</td><td>NORMAL</td><td>OFF</td><td>TAPE</td><td>LINE</td></tr></table> <p>Under the standard recording and playback conditions, apply the specified signal to one channel only. Record the signal on the channel. In this case, no signal is recorded on the other channel. Rewind and play the tape. Measure the ratio of the playback level with signal to the level without signal, using a 1 kHz band-pass filter.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	ON	ON	NORMAL	NORMAL	OFF	TAPE	LINE	L→R ... 30 dB min. R→L ... 30 dB min.
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR													
ON	ON	NORMAL	NORMAL	OFF	TAPE	LINE													
12. Crosstalk between Tracks	XL-1 (Demagnetized tape)	<ul style="list-style-type: none"><li>• Audio signal generator</li><li>• SSVM</li><li>• 1 kHz band-pass filter</li></ul>	100 (Hz) -10 (dB)	<table><tr><td>REC</td><td>PLAY</td><td>BIAS</td><td>EQ</td><td>DOLBY</td><td>MONITOR</td><td>SELECTOR</td></tr><tr><td>ON</td><td>ON</td><td>NORMAL</td><td>NORMAL</td><td>OFF</td><td>TAPE</td><td>LINE</td></tr></table> <p>Under the standard recording and playback conditions, apply the specified signal to LINE IN. Record the signal. Next, reverse the cassette and play the tape. Measure the crosstalk using a 100 Hz band-pass filter.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	ON	ON	NORMAL	NORMAL	OFF	TAPE	LINE	40 dB min.
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR													
ON	ON	NORMAL	NORMAL	OFF	TAPE	LINE													
13. Bias Leak	—	<ul style="list-style-type: none"><li>• SSVM</li></ul>	—	<table><tr><td>REC</td><td>PLAY</td><td>BIAS</td><td>EQ</td><td>DOLBY</td><td>MONITOR</td><td>SELECTOR</td></tr><tr><td>ON</td><td>ON</td><td>NORMAL</td><td>NORMAL</td><td>OFF</td><td></td><td>LINE</td></tr></table> <p>Under the standard recording and playback conditions, operate the tape mechanism without loading tape. Measure the output levels at the TAPE and SOURCE positions of the MONITOR SW.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	ON	ON	NORMAL	NORMAL	OFF		LINE	MONITOR in SOURCE position 60 dB max. MONITOR in TAPE position Below noise level
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR													
ON	ON	NORMAL	NORMAL	OFF		LINE													

## EXPLODED VIEW (UNIT) KX1060



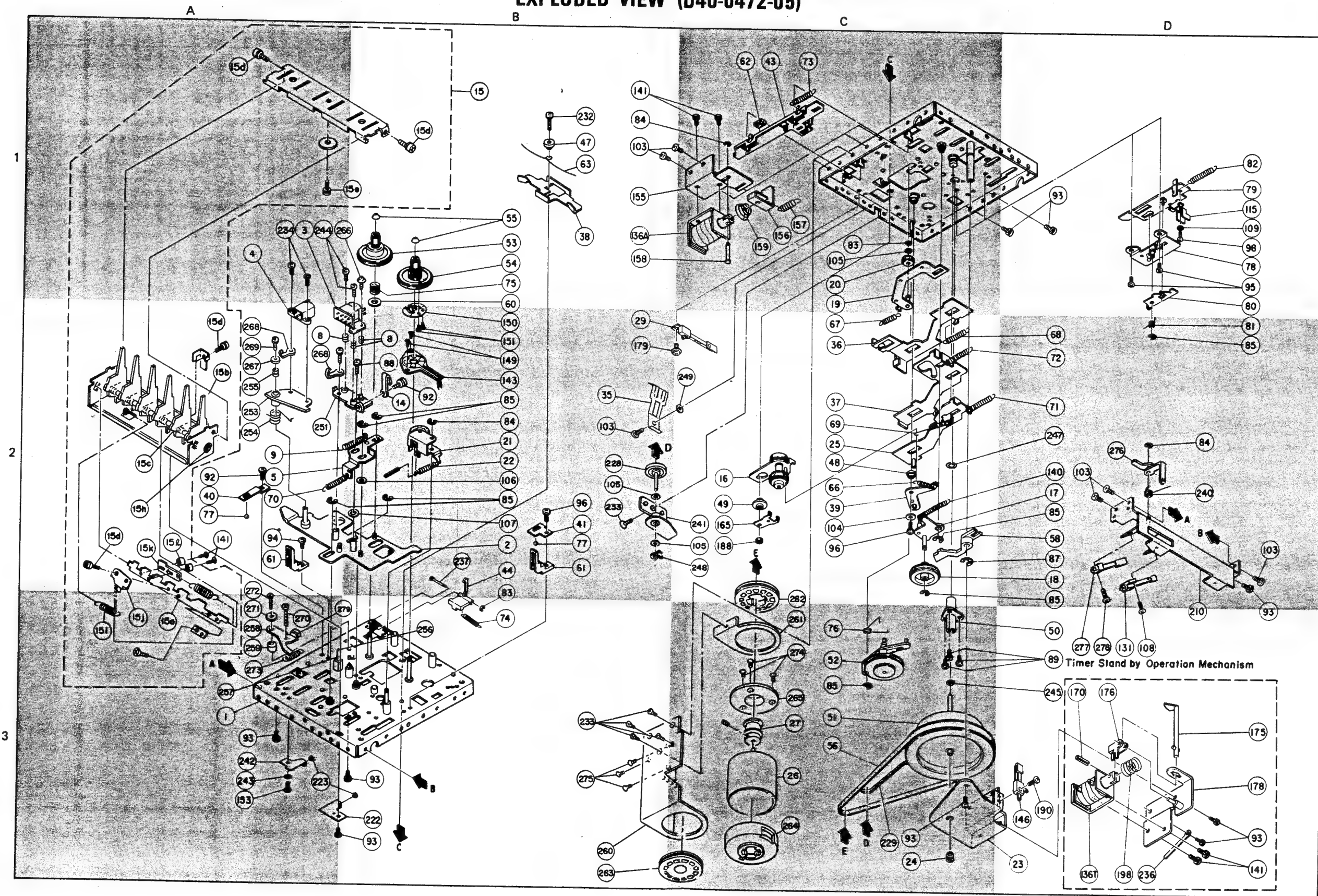


A EXPLODED VIEW (UNIT) KX-1060 B





## EXPLODED VIEW (D40-0472-05)



This 3-head tape mechanism D40-0472-05 is a modification of the tape mechanism D40-0454-05 for the model KX-550 and it includes the following new parts:

1. Motor
2. Motor bracket Y
3. Motor bracket Z

4. Damper A
5. Damper B
6. Damper C
7. Mounting flange

The above parts, 1 through 7, are provided for vibration protection of motor.

8. Record/play head

9. Erase head
10. Head panel caulking UA
11. Head sub-panel caulking CA
12. Record/play head spring
13. Head supporting spring
14. Erase head arm caulking
15. Erase head arm spring A

16. Erase head arm supporting spring
17. Cassette guide LD
18. Dummy capstan B
19. Felt
20. Pushbutton ass'y FF
21. Back tension brake D
22. Back tension collar B

23. Back tension spring C
  24. Pinchroller spring J
- The above parts, 8 through 24, are used to drive the 3-head tape mechanism.
25. Pack supporting spring W
  26. Reel base ass'y Y
  27. Switch mounting plate caulking E

28. Leaf switch 20A-D

# EXPLODED VIEW PARTS LIST (D40-0472-05)

# EXPLODED VIEW PARTS LIST (D40-0472-05)

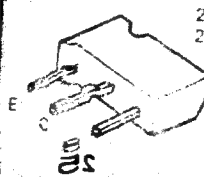
☆ : New Parts × No Stock

Fig. No.	Parts No.	Description	Remarks
1	A11-0328-08	Chassis ass'y	× 3A
2	A11-0342-08	Head panel ass'y	× 2B
3	T34-0008-05	R/P head	☆ 2A
4	T32-0010-05	Erase head	☆ 1A
5	D10-0540-08	Head panel pushing plate C	☆ 2A
8	G01-0756-08	R/P head spring E	☆ 2A
9	G01-1017-08	Link spring C	☆ 2A
12	J21-2279-08	Erase head base B	2A
13	J32-0504-08	Erase head stud E	2A
14	E23-0308-08	Lug terminal E	☆ × 1A
15	A13-0528-08	Pushbutton FA ass'y	☆ 1B
15a	D10-0600-08	Pushbutton operational plate	3A
15b	D10-0898-08	Pushbutton lever FD	☆ × 2A
15c	G01-0720-08	Pushbutton lever spring I	2A
15d	N09-0203-08	SEMUS screw M2.6 × 4	1A, 1B, 2A
15e	N09-0202-08	SEMUS screw M2.6 × 6	1A
15f	—	—	—
15g	N09-0590-08	SEMUS screw M2 × 4	1B
15h	N24-3030-60	E-ring 3φ	2A
15i	G01-0701-08	Pushbutton operational spring	3A
16	D14-0210-08	FF idler arm ass'y	2C
17	D10-0548-08	Auto idler supporter ass'y B	2D
18	D14-0212-08	Auto idler	2D
19	D10-0541-08	REW arm BB ass'y	1C
20	D14-0213-08	REW idler B	1C
21	D14-0211-08	Pinch roller ass'y	2B
22	G01-0761-08	Pinch roller spring J	☆ 2B
23	J21-2289-18	Flywheel support	× 3D
24	N09-0822-08	Adjusting screw	3C
25	D10-0542-08	FF arm C ass'y	2C
26	T42-0105-05	Motor	3B
27	D15-0510-18	Motor pulley	3B
28	J21-2275-18	Motor bracket	× 3B
29	S46-0307-08	Play switch S7 LS1139TY	2B
30	G13-0431-08	Rubber cushion	3B
31	J31-0422-08	Spring tube	3B
35	G02-0327-08	Cassette hold back spring plate W	☆ 2B
36	D30-0004-08	Brake lever D	2C
37	D10-0543-08	REW lever A	2C
38	D30-0003-08	Brake arm D	1B
39	D10-0545-08	FF tension arm	2C
40	J19-1267-08	Head panel retainer A	2A
41	J19-1268-08	Head panel retainer D	2B
42	J21-2282-08	Flywheel metal support A	3D
43	D10-0544-08	Wrong erase preventing lever D	1C
44	D10-0539-08	Wrong erase preventing latch F	2B
47	J31-0423-08	Brake arm spacer B	1B
48	J31-0424-08	FF tension arm spacer B	2C
49	D21-0648-08	FF idler arm spacer	2C
50	D23-0518-08	Flywheel metal F	3D
51	D01-0306-08	Flywheel	3C
52	D19-0213-08	Slip clutch ass'y D	3C
53	D03-0012-08	Supply reel ass'y Y	☆ 1B
54	D03-0009-08	Take-up reel ass'y Q	1B
55	B09-0205-08	Reel cap A	1B
56	D16-0214-08	Flat belt 84φ × 5 × 0.4t	3C
58	D10-0546-08	Auto lever A	2D
60	N19-0543-08	Polyethylene slider washer	1B

Fig. No.	Parts No.	Description	Remarks
61	J90-0310-08	Cassette guide E	☆ × 2A, 2B
62	G13-0432-08	cushion A	1C
63	G01-0684-08	Brake arm spring C	1B
66	G01-0685-08	FF idler spring	2C
67	G01-0686-08	REW arm spring	2C
68	G01-0687-08	Brake lever spring E	2C
69	G01-0688-08	REW tension spring	2C
70	G01-0690-08	Head panel spring 70 = 72	2A
71	G01-0689-08	FF arm spring	2D
72	G01-0690-08	REW lever spring 70 = 72	2D
73	G01-0691-08	Wrong erase preventing latch spring B	1C
74	G01-0692-08	Wrong erase preventing latch spring D	3B
75	G01-0693-08	Back tension spring B	1B
76	G01-0694-08	Slip clutch spring D	3C
77	D90-0102-08	Steel ball 2φ	2A, 2B
	D39-0076-08	Pause ass'y H (includes 78 ~ 81, 115)	1D
78	J19-1271-08	Pause base ass'y	1D
79	D10-0522-08	Pause arm ass'y	1D
80	D12-0213-08	Pause cam B	1D
81	G01-0703-08	Pause cam spring A	2D
82	G01-0696-08	Pause arm spring	1D
83	N24-3015-60	E ring φ1.5	1C, 2B
84	N24-3020-60	E ring φ2.0	1B, 2B, 2D, 3D
85	N24-3025-60	E ring φ2.5	2A, 2B, 2D, 3C
87	N24-3040-60	E ring φ4.0	2D
88	N09-0590-08	SEMUS screw M2 × 4 (N30-2004-46 + N16-0026-46)	1A
89	N09-0591-08	SEMUS screw M2 × 5 (N30-2005-46 + N16-0026-46)	3D
92	N09-0203-08	SEMUS screw M2.6 × 4 (N30-2604-11 + N16-0026-46)	2A
93	N09-0246-08	SEMUS screw M2.6 × 5 (N30-2605-08 + N16-0026-46)	1D, 3A, 3B, 3C
94	N30-2605-46	Pan head screw M2.6 × 5	2A
95	N30-2603-46	Pan head screw M2.6 × 3	1D
96	N09-0202-08	SEMUS screw M2.6 × 6 (N30-2606-11 + N16-0026-46)	2B, 2C
98	N30-2003-46	Pan head screw M2 × 3	1D
103	N09-0828-08	Pan head tapping screw M3 × 5	1B, 2B
104	N15-1026-46	Flat washer 2.8 × 7.5 × 0.5	2D
105	N19-0539-08	Polyethylene slider washer 2.1 × 4.0 × 0.13	2C
106	N19-0537-08	Polyethylene slider washer 3.1 × 5.4 × 0.13	1C, 2C
107	N19-0538-08	Polyethylene slider washer 4.1 × 6.5 × 0.13	2B
108	N09-0902-08	Pan head screw M2 × 6	☆ × 3D
109	N16-0020-46	Spring washer M2.0	1D
111	N19-0536-08	R/P head spacer 5φ × 2.3φ × 0.2t	2B
115	J21-2290-08	Pause arm support F	1D
131	S46-1315-08	Leaf switch	☆ 3D
136A	T94-0056-08	Solenoid (B) 13V40	1B
136T	T94-0056-08	Solenoid (B) 13V40	—
140	G01-0695-08	Auto idler supporter spring B	2D
141	N09-0227-08	SEMUS screw M3 × 4 (N30-3004 + N16-0030-46)	1B

Fig. No.	Parts No.	Description	Remarks
143	J25-2403-08	Sensor switch P.C. board	☆ 2B
146	S46-1306-08	Leaf switch (for pause cancelling S8)	3D
149	N09-0824-08	Flat head screw M2 × 2.5	2B
150	G02-0314-08	Slider A	2B
151	N09-0826-08	Pan head screw M1.7 × 1.8	2B
153	N09-0827-08	Pan head tapping screw M2.6 × 5	3A
155	J21-2286-08	Solenoid mounting bracket D	× 1B
156	D10-0547-08	Auto stop activating lever	1C
157	G01-0698-08	Auto stop link spring	1C
158	D21-0649-08	Auto stop activating lever shaft	1B
159	G01-0699-08	Solenoid pole piece spring (for auto stop)	1C
165	J19-1269-08	FF idler arm holder	2C
170	J12-0306-05	Spring pin	3D
173	N09-0823-08	SEMUS screw M2 × 13	2A
175	D10-0553-08	Timer slust lever	3D
176	D10-0554-08	Timer lever B	3D
179	N09-0825-08	Pan head screw M2.6 × 4.5 w/flat washer	2B
180	—	—	—
188	N10-2026-46	Nut M2.6	2C
190	N30-2608-46	Pan head screw M2.6 × 8	3D
210	J21-2372-18	Switch support ass'y	☆ × 3D
222	J21-2284-08	Mechanism cushion base	3B
223	G13-0433-08	Rubber cushion A	3A
228	D15-0513-08	Pulley (for clutch drive)	2B
229	D16-0218-08	Clutch drive belt 1.2 × 61	3C
231	N09-2608-08	Pan head screw M2.6 × 8 FW	2B
232	N09-0579-08	SEMUS screw M2.6 × 12 (N30-2612-11 + N16-0026-46)	1B
233	N09-0834-08	Flat head tapping screw M3 × 6	2B, 3B
234	N35-2005-46	Binding screw M2 × 5	1A
235	—	—	—
236	E23-0305-08	Lug terminal K	3D
237	D21-0647-08	REC. lever shaft	2B
238	D10-0536-18	REC. switch lever B	2D
239	D10-0537-08	REC. switch lever C	3D
240	G01-0702-08	REC. switch lever spring A	2D
241	J09-0307-08	Clutch drive pulley base B	2B
242	J21-2272-08	Mechanism cushion base B	3A
243	N16-0026-46	Spring washer M2.6	3A
244	N09-0830-08	Pan head screw M2 × 5 (Thread)	1A
245	N19-0540-08	Polyethylene slider washer φ2.5 × 0.5t	3D
246	S46-1310-08	REC. switch S6	2D
247	N19-0551-08	Washer	2C
248	N29-0214-08	G ring	☆ 2B
249	N19-0559-08	Flat washer	☆ 2C
251	A11-0343-08	Head sub panel	☆ 2B
253	J21-2368-08	Erase head arm	☆ × 2B
254	G01-0758-08	Erase head arm spring (1)	☆ 2B
255	G01-0759-08	Erase head arm spring (2)	☆ 2B
256	D21-0696-08	Dummy capstan	☆ 2B

Fig. No.	Parts No.	Description	Remarks
257	D33-0008-08	Felt	☆ 2B
258	D30-0007-08	Back tension brake D	☆ × 3A
259	J31-0441-08	Back tension collar	☆ × 3A
260	J21-2369-08	Motor bracket Y	☆ × 3B
261	J21-2370-08	Motor bracket Z	☆ × 3C
262	G13-0461-08	Damper A	☆ × 2C
263	G13-0462-08	Damper B	☆ × 3B
264	G13-0463-08	Damper C	☆ × 3C
265	J21-2371-08	Flange	☆ × 3C
266	N90-2006-46	SEMUS screw M2 × 6	☆ 1A
267	N19-0576-08	Flat washer	☆ × 2A
268	E23-0304-08	Lug terminal J	1A
269	N09-0590-08	SEMUS screw M2 × 4	2A
270	N30-2615-46	Pan head screw M2.6 × 5	2A
271	N19-0577-08	Flat washer	☆ × 3A
272	N32-2610-46	Flat head screw M2.6 × 10	☆ 2A
273	G01-0760-08	Back tension spring C	☆ 3A
274	N32-2604-46	Flat head screw M2.6 × 4	3C
275	N32-3004-46	Flat head screw M3 × 4	3B
276	D10-0899-08	Rec switch lever E	☆ × 2D
277	S46-1320-08	Leaf switch	☆ 3D
278	N30-3010-46	Pan head screw M3 × 10	3D
279	D33-0011-08	Felt	☆ 3A

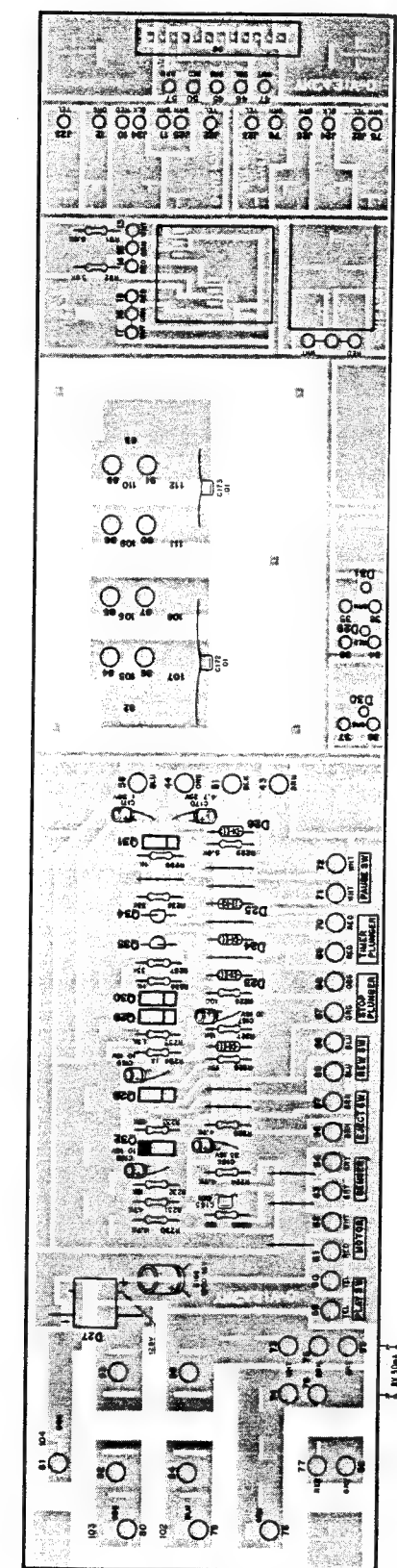
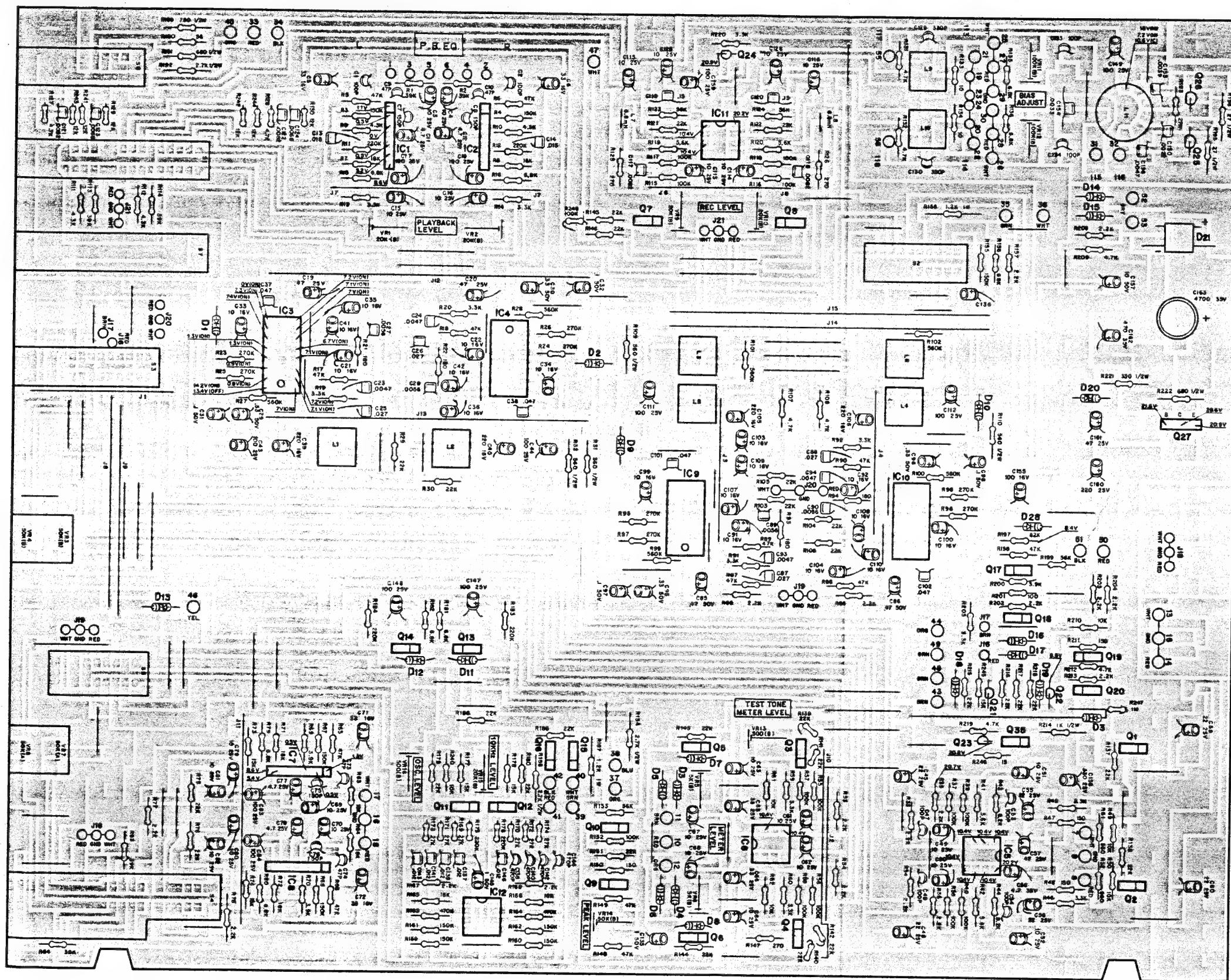


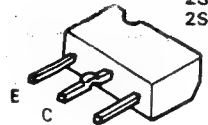
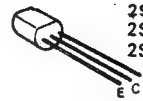

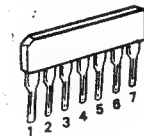
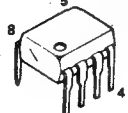
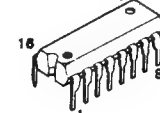


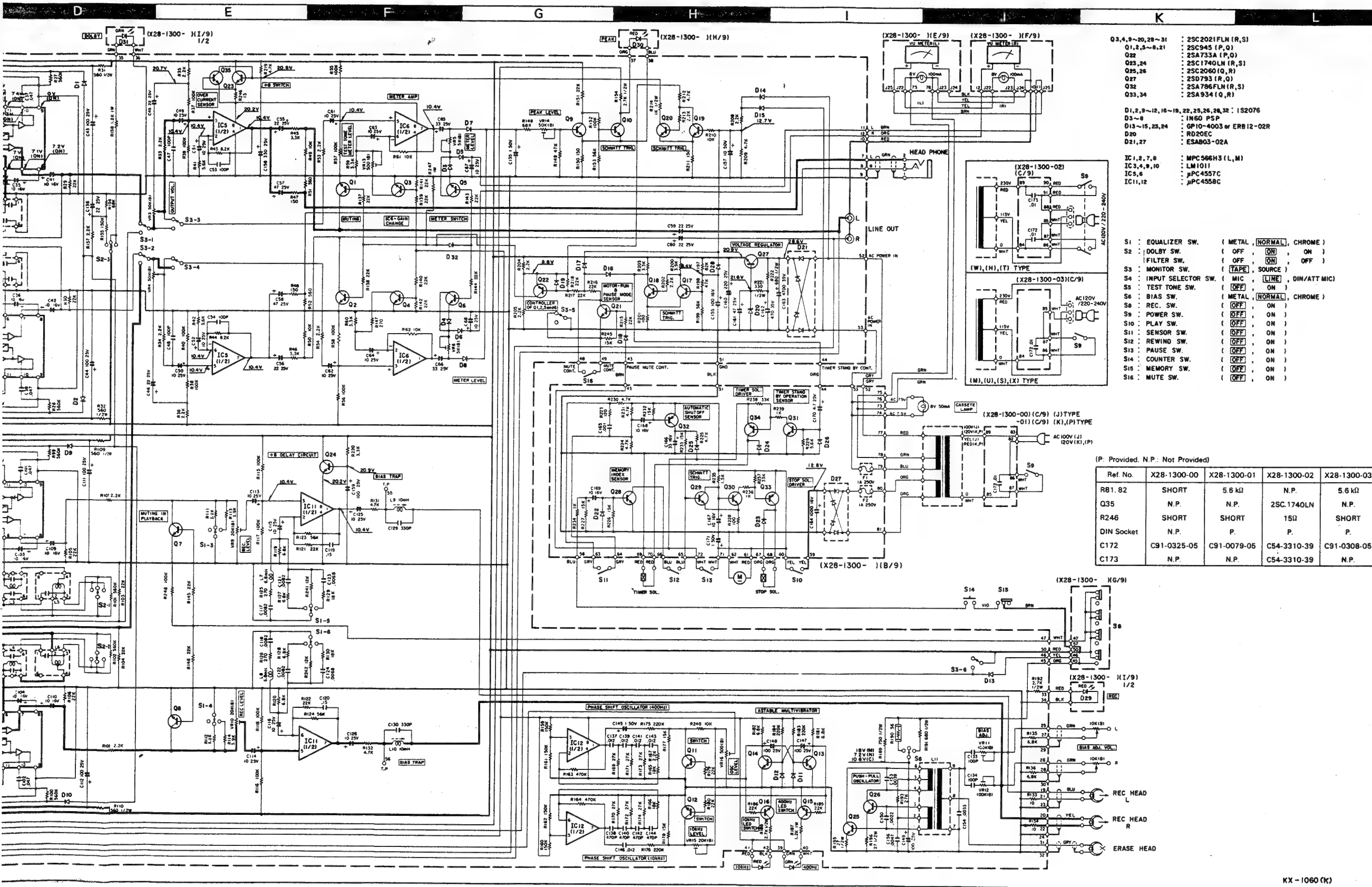
PC BOARD

X28-1300-01

Remarks
2B
3A
3A
3B
3C
2C
3B
3C
1A
2A
1A
2A
2A
3A
2A
3A
3C
3B
2D
3D
3D
3A



- |   |  |   |  |  |   |   |  |  |
|---|--|---|--|--|---|---|--|--|
| <p>2SA786<br/>2SC2021</p>  | <p>2SA733A<br/>2SA934<br/>2SC945<br/>2SC1740<br/>2SC2060</p>  | <p>2SD793</p>  | <p>μPC566H3</p>  | <p>μPC4557C<br/>μPC4558C</p>  | <p>LM1011</p>  | <p>Q3.4.9~20<br/>28~31<br/>Q1.2.5~8.21<br/>Q22<br/>Q23.24<br/>Q25.26<br/>Q27<br/>Q32<br/>Q33.34</p> | <p>2SC2021FLN (R,S)<br/>2SC945 (P,Q)<br/>2SA733A (P,Q)<br/>2SC1740LN (R,S)<br/>2SC2060 (Q,R)<br/>2SD793 (R,Q)<br/>2SA786FLN (R,S)<br/>2SA934 (Q,R)</p> | <p>D1.2.9~12.16~19.22.25.26.28.32 : 1S2076<br/>D3~8 : 1N60 PSP<br/>D13~15.23.24 : GP10-4003 or ERB12-02R<br/>D20 : RD20EC<br/>D21.27 : ESA803-02A<br/>IC1.2.7.8 : MPC566H3 (L,M)<br/>IC3.4.9.10 : LM1011<br/>IC5.6 : μPC4557C<br/>IC11.12 : μPC4558C</p> |
|---|--|---|--|--|---|---|--|--|



## SPECIFICATIONS

Type	Front Loading Stereo Cassette Deck with Dolby NR System
Track System	4-Track, 2-Channel Stereo/Mono
Recording System	AC Bias System (Bias Frequency 85 kHz)
Erasing System	Three Ferrite Heads Type
Tape Speeds	4.76 cm/sec (1-7/8 ips)
Heads	Recording and Playback Combination Head x 1
Motor	Electronically Controlled DC Motor
Fast Winding Time	Approx. 85 seconds with C-60 tape
Frequency Response	Normal Tape: 20 Hz to 18,000 Hz (30 Hz to 19,000 Hz $\pm 3$ dB) CrO <sub>2</sub> Tape: 20 Hz to 20,000 Hz (30 Hz to 19,000 Hz $\pm 3$ dB) Metal Tape: 20 Hz to 20,000 Hz (30 Hz to 19,000 Hz $\pm 3$ dB)
Signal to Noise Ratio	Dolby NR ON (Over 5 kHz) 63 dB (Normal Tape), 65 dB (CrO <sub>2</sub> Metal Tape) Dolby NR OFF 53 dB (Normal Tape), 55 dB (CrO <sub>2</sub> Metal Tape)
Harmonic Distortion	Less than 1.0% (at 1 kHz OVU with Metal Tape)
Wow and Flutter	0.045% (WRMS)
Input Sensitivity/Impedance	Line x 2: 775 mV/50k ohms DIN x 1: 0.1 mV/40k ohms (Europe, U.K. and Scandinavia models) 0.75 mV/40k ohms: Models for Other Countries
Output Level/Load Impedance	Microphones x 2: 0.19 mV/18k ohms Line x 2: 775 mV/100V/100k ohms DIN x 1: 775 mV/100V/100k ohms Headphones x 1: 48.3 mV/8 ohms to 18 ohms
Built-in Features	Three Ferrite Heads Type Dolby Noise Reduction System with LED Indicator Three Position Bias Selector (Metal-Normal-Chrome) Three Position Equalization Selector (Metal-Normal-Chrome) Three Position Input Selector (Line-Mic-DIN/ATT Mic) Four Bias Adjustment Controls with Oscillator LED Test Tone Indicators (400 Hz/10 kHz) Full Auto Shut-Off Mechanism in all Modes Memory Index LED Peak and Recording Indicator Tape Monitor MPX Filter Timer Stand By Mechanism Three Digit Tape Counter Two Large Illuminated VU Meters DIN Rec/Playback Connector AC 120V/60 Hz: USA and Canada Models AC 120V/220-240V (Switchable): 50/60 Hz: Other Countries
Power Requirements	14.0 watts
Power Consumption	W: 440 mm (17-5/16") H: 153 mm (6") D: 378 mm (14-7/8") 8.4 kg (18.5 lbs)
Dimensions	Weight
Weight	Supplied Accessories
Supplied Accessories	Stereo Connection Cables x 2 Head Cleaning Kit x 1 Normal: MAXELL XLI C-60, Chrome TDK SA C-60, Metal: TDK MA-R C-60
Reference Tapes	

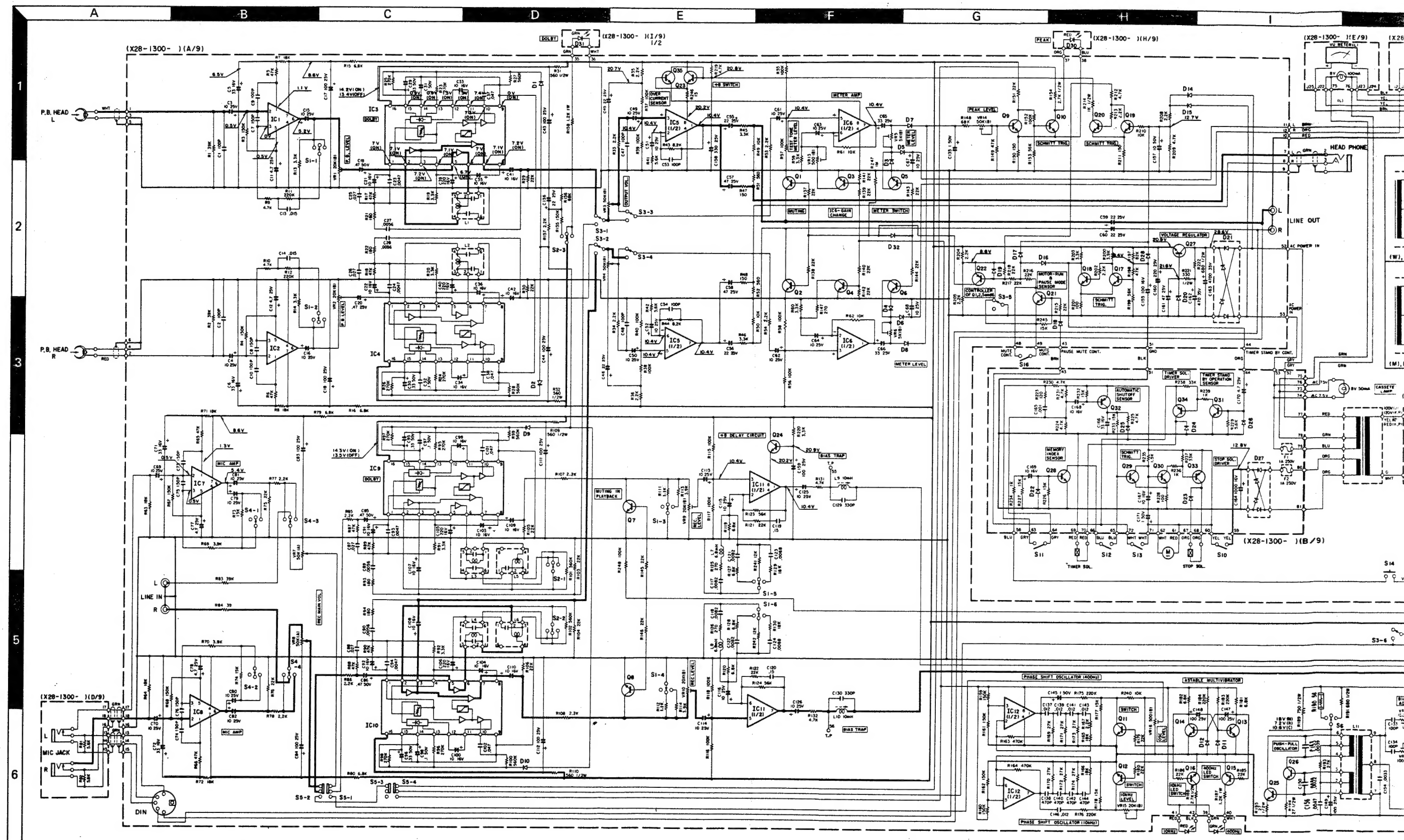
KENWOOD follows a policy of continuous advancements in development. For this reason specifications may be changed without notice.

NOTE: Dolby is trademark of Dolby Laboratories.

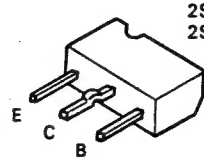
KX-1060 (K)

DC voltages are measured with 20 k $\Omega$ /V VOM.

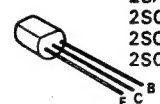




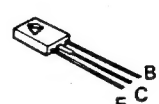
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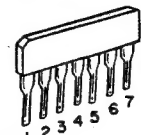
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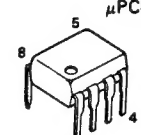
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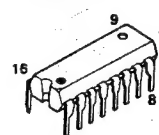
2SD793



μPC566H3



μPC4557C  
μPC4558C



LM1011

## PARTS LIST

Ref. No. 参照番号	Parts No. 部品番号	Description 部品名/規格	Re- marks 備考
84 6A	K27-0077-04	KNOB X5 (ESCUTCHEON)	*
85 6B	K27-0311-13	KNOB (OSC)	*
86 5A	K27-0312-04	KNOB (RESET)	*
87 6A	K27-0313-04	KNOB (MEMORY)	*
88 6A	K27-0314-04	KNOB (EJECT)	*
89 3A	K27-0315-03	KNOB X3 (DOLBY, BIAS, EQ)	*
90 2A	K29-0653-03	KNOB (PLAY)	*
91 2A	K29-0654-03	KNOB X3 (FF, REW, STCP)	*
92 2A	K29-0655-03	KNOB (REC)	*
93 2A	K29-0656-03	KNOB (PAUSE)	*
94 4B	L01-6241-05	POWER TRANSFORMER	*K
94 4B	L01-6241-05	POWER TRANSFORMER	P
94 4B	L01-6244-05	POWER TRANSFORMER	WT
94 4B	L01-6244-05	POWER TRANSFORMER	M
94 4B	L01-6247-05	POWER TRANSFORMER	SU
94 4B	L01-6247-05	POWER TRANSFORMER	X
-	N30-2004-46	M2X4	-
-	N30-2605-46	M2, 6X5	-
-	N30-3004-46	M3X4	-
-	N30-3006-46	M3X6	-
-	N32-2604-46	M2, 6X4 (F)	-
-	N32-3006-46	M3X6 (F)	-
-	N32-3007-45	M3X7 (F)	-
-	N35-3006-45	M3X6 (BI)	-
-	N35-3006-46	M3X6 (BI)	-
-	N87-3007-46	M3X7 (F)	-
-	N87-3008-46	M3X8 (BR-TAP)	-
-	N87-4010-46	M4X10 (BR-TAP)	-
-	N87-4012-46	M4X12 (BR-TAP)	-
-	N88-3008-46	M3X8 (F-TAP)	-
-	N89-3006-46	M3X6 (BI-TAP)	-
-	N89-3008-45	M3X8 (BI-TAP)	-
-	N90-3006-46	M3X6 (+TP)	-
-	N90-3010-45	M3X10 (TP)	-
102 2B	N29-0216-05	PUSH RIVET X2	-
95 1A	N09-0831-04	M4X6 (BI-TAP)	-
96 3A	N13-0202-04	DRESSED NUT X2	*
97 5B	N19-0016-04	WASHER	*
98 5A	N19-0543-04	WASHER	*
99 6A	N19-0554-04	WASHER X2	*
103 5B	R01-3304-05	POTENTIOMETER 10K(B)X2	*
105 6A	S33-1305-05	POWER SWITCH	*M
105 6A	S33-1305-05	POWER SWITCH	SU
105 6A	S33-1305-05	POWER SWITCH	X
105 6A	S33-2042-05	POWER SWITCH	WT
105 6A	S33-2042-05	POWER SWITCH	M
105 6A	S33-2307-05	POWER SWITCH	*K
105 6A	S33-2307-05	POWER SWITCH	P
106 6A	S40-4302-05	PUSH SWITCH (MEMORY)	*
107 6B	S90-0301-05	REMOTE CONTROL ASSY	*
108 6B	S90-0302-05	REMOTE WIRE	*
109 1B	W01-0301-05	HEAD CLEANING BAR	*
110 5B	X28-1300-01	REC/PLAY PCB ASSY	*K
110 5B	X28-1300-01	REC/PLAY PCB ASSY	P
110 5B	X28-1300-02	REC/PLAY PCB ASSY	WT
110 5B	X28-1300-02	REC/PLAY PCB ASSY	M
110 5B	X28-1300-03	REC/PLAY PCB ASSY	SU
110 5B	X28-1300-03	REC/PLAY PCB ASSY	X
110 5B	X28-1300-04	REC/PLAY PCB ASSY	X

## PARTS LIST

Ref. No. 参照番号	Parts No. 部品番号	Description 部品名/規格	Re- marks 備考
C137	C45-1712-35	MYLAR 0.012UF J	*
C138	C50-2047-15	FILM 470PF J	*
C139	C45-1712-35	MYLAR 0.012UF J	*
C140	C50-2047-15	FILM 470PF J	*
C141	C45-1712-35	MYLAR 0.012UF J	*
C142	C50-2047-15	FILM 470PF J	*
C143	C45-1712-35	MYLAR 0.012UF J	*
C144	C50-2047-15	FILM 470PF J	*
C145	C24-1710-51	ELECTRO 1UF 50WV	*
C146	C45-1712-35	MYLAR 0.012UF J	*
C147	C24-1422-71	ELECTRO 220UF 25WV	*
C148, 149	C24-1410-71	ELECTRO 100UF 25WV	*
C150	C45-1722-25	MYLAR 0.0022UF J	*
C153	C50-2039-25	FILM 0.0039UF J	*
C154	C91-0326-05	FILM 0.0039UF J	*
C155	C24-1210-71	ELECTRO 100UF 16WV	*
C156	C45-1747-25	MYLAR 0.0047UF J	*
C157	C24-1710-61	ELECTRO 10UF 50WV	*
C158	C24-1433-71	ELECTRO 330UF 25WV	*
C159	C24-1410-71	ELECTRO 100UF 25WV	*
C160	C24-1422-71	ELECTRO 220UF 25WV	*
C161	C24-1447-61	ELECTRO 47UF 25WV	*
C162	C24-6547-71	ELECTRO 470UF 35WV	*
C163	C90-0368-05	ELECTRO 4700UF 35WV	*
C164	C24-1210-81	ELECTRO 1000UF 16WV	*
C165	C45-1710-25	MYLAR 0.001UF J	*
C166	C24-1233-61	ELECTRO 33UF 16WV	*
C167-169	C24-1210-61	ELECTRO 10UF 16WV	*
C170	C24-1447-51	ELECTRO 4.7UF 25WV	*
C171	C24-1710-51	ELECTRO 1UF 50WV	*
C172, 173	C54-3310-39	CERAMIC 0.01UF	02
C172	C91-0079-05	CERAMIC 0.01UF	01
C172	C91-0308-05	MF 0.01UF 1000V	03
C172	C91-0308-05	MF 0.01UF 1000V	04
201 6B	E11-0311-05	PHONE JACK (MIC)	*
202 5B	E13-0456-05	PHONO JACK WITH DIN	*
203 5A	J13-0055-05	FUSE HOLDER X4	*
L1	L79-0306-05	FILTER 85KHZ	*
L3	L79-0303-05	FILTER 85KHZ	*
L5	L79-0304-05	FILTER 19KHZ	*
L7	L39-0309-05	COIL 6.8MH	*
L9	L39-0304-05	COIL 10MH	*
L11	L32-0506-05	OSCILLATING COIL	*
R9	R48-2430-14	METAL 4.3K G 2E	*
R11	R48-2220-34	METAL 220K G 2E	*
R13	R48-2330-14	METAL 3.3K G 2E	*
R19	R48-2330-14	METAL 3.3K G 2E	*
R31	R43-1356-15	FL-PROOF RD560 J 2H	*
R91	R48-2330-14	METAL 3.3K G 2E	*
R109, 110	R43-1356-15	FL-PROOF RD560 J 2H	*
R154	R43-1327-25	FL-PROOF RD2.7K J 2H	*
R158	R47-1412-25	FL-PROOF RS1.2K J 3A	*
R187	R47-1412-25	FL-PROOF RS1.2K J 3A	*
R188	R43-1327-25	FL-PROOF RD2.7K J 2H	*
R189	R43-1375-15	FL-PROOF RD750 J 2H	*
R190	R92-0505-05	RESISTOR (FUSE) 56	*
R191	R43-1368-15	FL-PROOF RD680 J 2H	*
R192	R43-1327-25	FL-PROOF RD2.7K J 2H	*
R195, 196	R43-1327-05	FL-PROOF RD27 J 2H	*
R214	R43-1310-25	FL-PROOF RD1K J 2H	*
R221	R43-1333-15	FL-PROOF RD330 J 2H	*
R222	R43-1368-15	FL-PROOF RD680 J 2H	*
VR1	R12-3301-05	TRIMMING POT, 20K(B)	*
VR3	R19-4305-05	POTENTIOMETER (OUTPUT)	*
VR5	R12-2302-05	TRIMMING POT, 5K(B)	*
VR7	R19-4304-05	POTENTIOMETER (INPUT)	*
VR9	R12-3301-05	TRIMMING POT, 20K(B)	*
VR11, 12	R12-5304-05	TRIMMING POT, 100K(B)	*
VR13	R12-0303-05	TRIMMING POT, 500(B)	*
VR14	R12-4302-05	TRIMMING POT, 50K(B)	*
VR15	R12-3301-05	TRIMMING POT, 20K(B)	*
VR16	R12-0302-05	TRIMMING POT, 500(B)	*
S1	S33-6308-05	LEVER SWITCH	*
S2	S90-0306-05	REMOTE SWITCH	*
S3	S33-6307-05	LEVER SWITCH	*
S4	S29-4301-05	ROTARY WAFER SWITCH	*
S5	S90-0303-05	SLIDE SWITCH	*
S6	S33-2308-05	LEVER SWITCH	*
S7	S90-0304-05	REMOTE SWITCH CONTROL	*
S7	S90-0305-05	REMOTE SWITCH WIRE	*
S8	S31-4303-05	SLIDE SWITCH	*
D1	V11-0271-05	1S2076	*
D3	V11-0457-05	1N60PSP	*
D9	V11-0271-05	1S2076	*
D13	V11-7100-80	ERB12-02R	*
D13	V11-9729-05	1N4003	*
D16	V11-0271-05	1S2076	*
D20	V11-1200-10	RD20EC	*
D21	V11-7100-11	ESAB03-02A	*
D22	V11-0271-05	1S2076	*
D23	V11-7100-80	ERB12-02R	*
D23	V11-9729-05	1N4003	*
D25	V11-0271-05	1S2076	*
D27	V11-7100-11	ESAB03-02A	*
D28	V11-0271-05	1S2076	*
D29	V11-1100-30	LED	*
D31	V11-1100-20	LED	*
IC1	V30-0274-20	UPC566H3(L,M)	*
IC3	V30-0277-10	LM-1011	*
IC5	V30-0273-20	UPC4557C	*
IC7	V30-0274-20	UPC566H3(L,M)	*
IC9	V30-0277-10	LM-1011	*
IC11, 12	V30-0349-10	UPC4558C	*
Q3	V03-2021-10	2SC2021FLN(R,S)	*
Q1	V03-0348-05	2SC945(P,Q)	*
Q9	V03-2021-10	2SC2021FLN(R,S)	*
Q12	V03-0348-05	2SC945(P,Q)	*
Q21	V03-0348-05	2SC945(P,Q)	*
Q22	V01-0733-40	2SA733A(P,Q)	*
Q23	V03-1740-10	2SC1740LN(R,S)	*
Q25	V03-2060-10	2SC2060(Q,R)	*
Q27	V03-2209-10	2SC2209(Q)	*
Q27	V04-0793-10	2SD793(R,Q)	*
Q28	V03-2021-10	2SC2021FLN(R,S)	*
Q32	V01-0786-10	2SA786FLN(R,S)	*
Q33	V01-0934-10	2SA934(Q,R)	*
Q35	V03-2021-10	2SC2021FLN(R,S)	02

## PARTS LIST

Ref. No. 参照番号	Parts No. 部品番号	Description 部品名 / 規格	Re- marks 備考	Ref. No. 参照番号	Parts No. 部品番号	Description 部品名 / 規格	Re- marks 備考
UNIT(KX-1060)				42 3A	B43-0541-03	BADGE	*T
1 1A	-	REAR PANEL		43 6A	D10-0592-24	EJECT LEVER(C)	*
2 2A	-	HEAD COVER FITTINGS		44 5A	D10-0817-03	EJECT LEVER(D) ASSY	*
3 5A	-	LOCK PLATE		45 5B	D15-0512-04	PULLEY	*
4 6A	-	SUB PANEL		46 4B	D16-0216-04	COUNTER BELT(A)	*
5 5A	-	METALLIC FRAME(L)		47 4B	D16-0217-04	COUNTER BELT(B)	*
6 5B	-	METALLIC FRAME(R)		48 4A	D19-0224-05	DIAL CORD	*
7 5A	-	METALLIC FRAME(C)		50 4B	D39-0041-05	PCB FITTINGS X3	*
8 4B	-	POWER TRANS. FITTINGS		51 4A	D39-0093-05	DAMPER ASSY	*
9 6A	-	BLIND(A)		52 4B	D40-0472-05	MECHANISM ASSY	*
10 6A	-	BLIND(B)		53 2B	E03-0102-05	3P INLET	MS
11 6B	-	SWITCH FITTINGS		53 2B	E03-0102-05	3P INLET	UT
12 6A	-	JACK FITTINGS		53 2B	E03-0102-05	3P INLET	WH
13 5B	-	TOP PLATE		54 6B	E11-0310-05	PHONE JACK	*
14 3B	-	BOTTOM PLATE		55 1B	E30-0181-05	POWER CORD	KP
18 1A	A01-0608-12	METALLIC CABINET	*	55 1B	E30-1342-05	POWER CORD	X
19 2A	A20-1979-11	FRONT PANEL ASSY	*K	55 1B	E30-1305-05	POWER CORD	MU
19 2A	A20-1979-11	FRONT PANEL ASSY	PM	55 1B	E30-1328-05	POWER CORD	ST
19 2A	A20-1979-11	FRONT PANEL ASSY	SU	55 1B	E30-1329-05	POWER CORD	WH
19 2A	A20-1979-11	FRONT PANEL ASSY	XW	56 1B	E30-1331-05	AUDIO CORD	
19 2A	A20-1980-11	FRONT PANEL ASSY	*T	57 5A	F07-0650-13	HEAD COVER	*
19 2A	A20-1981-11	FRONT PANEL ASSY	*H	F1 2	F05-1023-05	FUSE 1A 250V	*M
-	B46-0055-20	WARRANTY CARD	P	F1 2	F05-1023-05	FUSE 1A 250V	SU
-	B46-0060-00	WARRANTY CARD	T	F1 2	F05-1023-05	FUSE 1A 250V	X
-	B46-0062-20	WARRANTY CARD	UH	F1 2	F05-1024-05	FUSE 1A 250V	*K
-	B46-0063-00	WARRANTY CARD	U	F1 2	F05-1024-05	FUSE 1A 250V	P
-	B46-0064-10	WARRANTY CARD	X	F1 2	F06-1021-05	FUSE 1A 250V	*T
-	B50-2334-00	INSTRUCTION MANUAL	*K	F1 2	F06-1021-05	FUSE 1A 250V	WH
-	B50-2334-00	INSTRUCTION MANUAL	SU	58 4A	G01-0731-13	TORSION SPRING(A)	*
-	B50-2334-00	INSTRUCTION MANUAL	W	59 5A	G01-0732-13	TORSION SPRING(B)	*
-	B50-2334-00	INSTRUCTION MANUAL	*P	60 6A	G01-0733-13	COIL SPRING(A)	*
-	B50-2335-00	INSTRUCTION MANUAL	MX	61 4A	G01-0734-03	COIL SPRING(B)	*
-	B50-2335-00	INSTRUCTION MANUAL		62 4B	G01-0735-03	COIL SPRING(C)	*
-	B50-2337-00	INSTRUCTION MANUAL	*T	63 6A	G01-0736-23	COIL SPRING	*
-	B50-2338-00	INSTRUCTION MANUAL	*H	64 5A	G01-0752-03	TORSION SPRING(C)	*
20 6A	B01-0132-04	PANEL ESCUTCHEON X2	*	65 4A	G02-0316-04	FLAT SPRING	*
21 3A	B03-0414-04	DRESSING PLATE	*	-	H01-2349-14	CARTON BOX	*K
22 4A	B03-0415-03	DRESSING PLATE	*	-	H01-2349-14	CARTON BOX	MS
23 3A	B03-0416-02	DRESSING PLATE(A)	*	-	H01-2349-14	CARTON BOX	UX
24 3A	B03-0429-03	DRESSING PLATE(B)	*	-	H01-2350-14	CARTON BOX	*P
25 2A	B07-0257-04	ESCUTCHEON X2	*	-	H01-2351-14	CARTON BOX	*T
26 2A	B07-0287-04	ESCUTCHEON X2	*	-	H01-2352-14	CARTON BOX	*W
27 3A	B07-0566-04	ESCUTCHEON (COUNTER)	*	-	H01-2353-14	CARTON BOX	*H
28 3A	B07-0567-03	ESCUTCHEON (CONTROL)	*	-	H12-0361-02	PACKING FIXTURE	
29 3A	B07-0569-13	ESCUTCHEON (METER L)	*	-	H20-0416-04	COVER	*M
30 3A	B07-0570-13	ESCUTCHEON (METER R)	*	-	H25-0078-04	BAG	
31 2A	B07-0571-03	ESCUTCHEON (HOUSING)	*	66 6B	J02-0049-14	FOOT X4	
32 3A	B07-0572-04	ESCUTCHEON (BUTTON-RING)	*	67 2B	J19-1297-03	LED HOLDER	*
33 2A	B07-0573-04	ESCUTCHEON (BUTTON-RING)	*	68 4A	J19-1908-12	CASSET HOLDER ASSY	*
34 4A	B08-3204-03	INDICATOR	*	69 4A	J19-1925-04	RING	*
35 3A	B10-0505-04	FRONT GLASS (COUNTER)	*	70 5B	J21-2308-03	FITTINGS(R) ASSY	*
36 3A	B10-0508-02	FRONT GLASS	*	71 4A	J21-2310-03	FITTINGS(L) ASSY	*
37 6A	B31-0512-05	LEVEL METER X2	*	72 4A	J21-2319-03	DOOR FITTINGS	*
38 4A	B35-0208-05	COUNTER	*	73 5A	J21-2320-03	DOOR FITTINGS(R)	*
39 6B	B38-0213-05	LED ASSY(RED)	*	75 2B	J41-0034-05	POWER CORD BUSHING	KP
40 6B	B38-0214-05	LED ASSY(GREEN)	*	78 4A	J90-0308-05	SCREW GRUMMET	*
41 4A	B38-0215-05	LAMP ASSY 8V 50MA	*	79 6A	K21-0609-04	KNOB X2 (VOLUME)	*
42 3A	B43-0540-03	BADGE	*K	80 6A	K23-0633-04	KNOB X2 (RE/PLAY)	*
42 3A	B43-0540-03	BADGE	PM	81 6A	K23-0636-03	KNOB (SELECTOR)	*
42 3A	B43-0540-03	BADGE	SU	82 6A	K23-0637-03	KNOB X2 (BIS)	*
42 3A	B43-0540-03	BADGE	XW	83 3A	K27-0076-04	KNOB X2 (POWER MONITOR)	*
			H				

## PARTS LIST

Ref. No. 参照番号	Parts No. 部品番号	Description 部品名/規格	Re- marks 備考
② ①	18 1A 19 2A 19 2A 19 2A 19 2A	A01-0608-12 A20-1979-11 A20-1979-11 A20-1979-11 A20-1979-11	METALLIC CABINET FRONT PANEL ASSY FRONT PANEL ASSY FRONT PANEL ASSY FRONT PANEL ASSY
⑤	R221 R222 VR1 ,2 VR3 ,4 VR5 ,6	R43-1333-15 R43-1368-15 R12-3301-05 R19-4305-05 R12-2302-05	FL-PROOF RD330 J 2H FL-PROOF RD680 J 2H TRIMMING POT. 20K(B) POTENTIOMETER (OUTPUT) TRIMMING POT. 5K(B)

① Exploded view drawing No.

② Position in exploded view.

③ Symbol of new parts.

④ Area to which parts are shipped. Example: A20-1979-11 is the parts No. of FRONT PANEL ASS'Y for the "K" type products (for USA).

When this column is blank, it means that the same type of parts (same parts No.) are used for the products shipped to all areas.

⑤ Reference No. in schematic diagram.

⑥ Abbreviation of "Flame proof metal oxide film resistor". All capacitors and resistors are listed using abbreviations.

⑦ Abbreviations

\* Abbreviations of capacitors (Parts No. with initial letter "C").

ELECTRO..... Electrolytic capacitor  
LL-ELEC..... Low leak electrolytic capacitor  
NP-ELEC..... Non-pole electrolytic capacitor  
MICA..... Mica capacitor  
POLYSTY..... Polystyrene capacitor  
MYLAR..... Mylar capacitor  
CERAMIC..... Ceramic capacitor  
TANTAL..... Tantalum capacitor  
MF..... Metallized film capacitor  
OIL..... Oil capacitor  
The unit "UF" is used in lieu of "μF"

\* Abbreviations of resistors (Parts No. with initial letters "R").

RC..... Carbon composition resistor  
RD..... Carbon film resistor  
FL-PROOF RD..... Flame-proof carbon film resistor  
RW..... Wire wound power resistor  
FL-PROOF RS..... Flame-proof metal oxide film resistor  
RN..... Metal film resistor  
2B..... Rated wattage 1/8W  
2E..... Rated wattage 1/4W  
2H..... Rated wattage 1/2W  
3A..... Rated wattage 1W  
3D..... Rated wattage 2W  
3F..... Rated wattage 3W  
3G..... Rated wattage 4W  
3H..... Rated wattage 5W

All resistor values are indicated with the unit (Ω) omitted.

\* Abbreviations common to capacitors and resistors.

C..... ±0.25pF (Used for capacitors only)  
D..... ±0.5pF (Used for capacitors only)  
F..... ±1%  
G..... ±2%  
J..... ±5%  
K..... ±10%  
M..... ±20%  
Z..... +80% - 20% (Used for capacitors only)  
P..... +100% - 0% (Used for capacitors only)

⑧ Resistors RD (carbon composition resistors) are not listed in the parts list. For values, refer to the schematic diagram.